GP5132GBHS-5100 SPARE PARTS LIST

ITEM	PART	DESCRIPTION	QTY.	ITEM	PART	DESCRIPTION	QTY.
1	03797	Crankcase	1	46	13302-0100	Suction Valve Assembly	3
1A	05525	Head of Dipstick	1	46A	06577	O-Ring	3
1B	01009	O-Ring	1	46C	13304-0100	Suction Valve Seat	3
2	13000	Oil Filler Plug Assembly	1	46D	13306-0100	Valve Plate	3
3	05943	Oil Sight Glass Assembly	1	46E	13307	Valve Spring	3
4	13267	Crankcase Cover	1	46F	13308	Spring Tension Cap	3
5	13268	O-Ring	1	46G	13309	Spacer Pipe	3
6	03766	Cover Plate	1	47	13311-0100	Discharge Valve Assembly	3
6A	07223-0100	Spring Washer	2	47A	13289-0001	O-Ring	3
6B	05051	Hexagon Screw	2	47C	13313	Discharge Valve Seat	3
8	07603	Oil Dip Stick Assembly	1	47D	13306-0100	Valve Plate	3
9	01009	O-Ring, Dip Stick	1	47E	13307	Valve Spring	3
10	07008	Inner Hexagon Screw	8	47F	13308	Spring Tension Cap	3
11	06725	Spring Washer	8	48	13316-0100	Plug	3
12	07703	Drain Plug, 3/4” BSP	1	48A	07008	Inner Hexagon Screw	12
13	07704	Gasket, Drain Plug	1	48B	07740	O-Ring	3
14	03249	Bearing Cover	1	48C	07232	Pressure Spring	3
14A	03250	O-Ring	4	49	13339	Inner Hexagon Screw	8
15	08439	Lid	1	54	13044-0100	Plug, 1” BSP	1
16	08380	O-Ring	1	55	13322-0100	Plug, 1-1/2” BSP	2
20	13206	Taper Roller Bearing	2	56	07623	Eye Bolt	1
20A	13207	Shim, 0.1mm	1-5	100	03719	Gearbox Assembly	1
20B	04723	Shim, 0.15mm	1-5	101	03257	Bottom Casing for Gear	1
20C	04724	Shim, 0.2mm	1-5	102	03195	Top Casing for Gear	1
22	03251	Crankshaft	1	103	03196	O-Ring	1
23	03252	Fitting Key	1	104	03253	Centering Ring	1
24	13276	Connecting Rod Assembly	3	105	03315	Gearwheel Set, 1.75:1	1
25	13279	Crosshead Assembly	3	105	03329	Gearwheel Set, 2.0:1	1
28	13281	Crosshead Pin	3	105	03290	Gearwheel Set, 2.75:1	1
29A	07125	Centering Sleeve	3	106	03199	Cylinder Roller Bearing	1
29B	13022	Plunger Pipe	3	107	03200	Cylinder Roller Bearing	1
29C	07131-0100	Tensioning Screw	3	108	03201	Shim, 0.1 mm	1-3
29D	07161A-0100	Steel Seal Ring	3	109	07249	Shim, 0.1 mm	1-3
30	13282	Oil Scraper	3	110	05058	Radial Shaft Seal	1
30A	05889	Washer for Drip Shield	3	111	04774	Cylindrical Pin	4
31	13284	Radial Shaft Seal	3	112	03202	Hexagon Socket Screw	8
35	03047	Seal Sleeve	3	113	03255	Spacer Ring for Gear	1
35A	08183	O-Ring	6	114	07008	Hexagon Socket Screw	4
35B	13286	O-Ring	3	115	08041	Washer	8
36	13025	Grooved Ring	3	116	08380	O-Ring	1
37	13361-0100	Seal Case	3	117	13362	Disc for Crankshaft	1
37A	07700	O-Ring	3	118	13358	Hexagon Screw	1
37B	07653	O-Ring	3	119	07109	Plug, 1/2” BSP	2
39	03724	Pressure Ring	3	120	06272	Copper Seal Ring, 1/2”	2
40	13027	V-Sleeve	6	121	03291	Flange for Gearbox	1
41	13028	Sleeve Support Ring	3	122	03292	Centering Ring	1
42	07173	Tension Spring	3	123	03293	Hexagon Socket Screw	1
43	13300-5000	Valve Casing	1	124	03294	Ring for Speed Sensor	1
44	06589	Hexagon Socket Plug, 1/8” BSP	1	125	03295	Magnet for Speed Sensor	1
				126	03296	Clip Ring	1
45	07204-0100	Steel Seal Ring, 1/2”	1	127	03297	Plug	1

GP5132GBHS-5100 REPAIR KITS

Plunger Packing Kit #09879

Item	Part#	Description	Qty.
35A	08183	O-Ring	6
35B	13286	O-Ring	3
36	13025	Grooved Ring	3
37A	07700	O-Ring	3
37B	07653	O-Ring	3
40	13027	V-Sleeve	6

Oil Seal Kit #09230

Item	Part #	Description	Qty.
31	13284	Oil Seal	3

Valve Assembly Kits

Inlet Valve Kit #09231-0100

Item	Part #	Description	Qty.
46A	06577	O-Ring	3
46C	13304-0100	Valve Seat	3
46D	13306-0100	Valve Plate	3
46E	13307	Valve Spring	3
46F	13308	Spring Tension Cap	3
46G	13309	Spacer Pipe	3
48B	07740	O-Ring	3

Discharge Valve Kit # 09232-0100

Item	Part #	Description	Qty.
47A	13289-0100	O-Ring	3
47C	13313	Valve Seat	3
47D	13306-0100	Valve Plate	3
47E	13307	Valve Spring	3
47F	13308	Spring Tension Cap	3
48B	07740	O-Ring	3

GP5132GBHS-5100 Pump Torque Specifications and Lubrication Information		
Position	**Lubrication**	**Torque Amount**
1	Molycote Cu-Paste	
3	Loctite 572	22 ft.-lbs (30 Nm)
10		33 ft.-lbs. (45 Nm)
12		74 ft.-lbs. (100 Nm)
24		22 ft.-lbs. (30 Nm)
29C	Loctite 243	22 ft.-lbs. (30 Nm)
31	Loctite 403	
48A		35 ft.-lbs. (47 Nm)
49		89 ft.-lbs. (120 Nm)