

## P423-BSP/P425-BSP SPARE PARTS LIST

<u>ITEM</u>	<u>PART</u>	<u>DESCRIPTION</u>	<u>QTY.</u>	<u>ITEM</u>	<u>PART</u>	<u>DESCRIPTION</u>	<u>QTY.</u>
1	08377	Crankcase	1	16F	07203	Backup Ring	3
2	08378	Oil Fill Plug with Gasket	1	16G	07258	Copper Washer	3
3	06479	Crankcase cover	1	16H	06431	Oil Scraper	3
3A	07186	Oil Sight Glass w/ Gasket	1	17	06790	Crosshead Pin	3
4	08380	O-Ring	1	19	05444	Oil Seal	3
5	07109	Oil Drain Plug	1	20	05601	Seal Case (P423)	3
5A	06015	Gasket for Oil Drain Plug	1	20	05443	Seal Case (P425)	3
5B	08092	Plug with Gasket	1	21	07266	O-Ring	3
6	01010	Screw	4	23	12254	V-Sleeve (P425)	3
6A	01011-0400	Spring Washer	4	23A	06251	Spacer Ring (P423 only)	3
7	04739	Bearing Cover, Open	1	23B	13390	Weep Seal (P423)	3
8	05291	Bearing Cover, Closed	1	23B	12255	Weep Seal (P425)	3
8A	05292	Shim	1-3	24	06252	Pressure Ring (P423)	3
8B	05293	Shim (May not be present)	1-3	24	08376	Pressure Ring (P425)	6
9	01016	O-Ring	2	25	06254	Weep Return Ring (P423)	3
10	07114	Screw with Washer	8	25	08394	Weep Return Ring (P425)	3
11	07459	Radial Shaft Seal	1	26	06999	Manifold	1
12	05350	Taper Roller Bearing	2	27A	08408	Valve Assembly	6
13	04740	Crankshaft	1	27	08370	Valve Seat	6
13A	04742	Spacer Ring	1	28	06791-0100	Valve Plate	6
14	08091	Fitting Key	1	29	06377-0100	Valve Spring	6
15	08390	Connecting Rod Assembly	3	30	08372	Valve Spring Retainer	6
15B	05349	Connecting Rod Screw	6	31	07212	O-Ring	6
15C	05348	Adapter Sleeve	6	32	08373	Plug	6
16	05351	Plunger Assy., 25mm, For items 16A-16H	3	33	07214	O-Ring (A, B, G & H)	6
16A	05352	Plunger Base	3	33	07214-0001	O-Ring, Viton (J & K)	6
16B	08398	Plunger Pipe	3	34	08396	Cap Screw	8
16D	08399	Tensioning Screw	3	36	07703	Plug, 3/4" BSP	1
16E	07023	O-Ring	3	36A	06272	Copper Gasket	1
				37	12249	Plug, 1" BSP	1

## P423-BSP/P425-BSP REPAIR KITS

### Plunger Packing Kit - # 09140

<u>Item</u>	<u>Part #</u>	<u>Description</u>	<u>Qty</u>
21	07266	O-Ring	3
23	12254	V-Sleeve	3
23B	12255	Weep Seal	3
24	08376	Pressure Ring	6

### Valve Assembly Kit - # 09143

<u>Item</u>	<u>Part #</u>	<u>Description</u>	<u>Qty.</u>
27A	08408	Valve Assembly, Complete	6
33	07214	O-Ring	6

### Oil Seal Kit

#### P400 Series - # 09641

<u>Item</u>	<u>Part #</u>	<u>Description</u>	<u>Qty</u>
19	05444	Oil Seal	3