

GP6140 & GP6145 PARTS LIST

ITEM	PART	DESCRIPTION	QTY.	ITEM	PART	DESCRIPTION	QTY.
1	13200	Crankcase	1	39	07665	Copper Ring	3
2	13000	Oil Filler Plug Assembly	1	40	12555	Seal Sleeve (GP6140)	3
4	13201	Crankcase Cover	1	40	12556	Seal Sleeve (GP6145)	3
5	13202	O-Ring for 4	1	41	12557	Seal Case	3
8	06894	Oil Dipstick Assembly	1	41A	07721	O-Ring for 41	3
9	01009	O-Ring for 8	1	41C	13141	O-Ring for 41	3
10	13133	Hexagon Screw	12	42	13297	Tension Spring	3
11	06725	Spring Washer	12	43	12558	Sleeve Support Ring (GP6140)	3
12	07109	Drain Plug	3	43	13296	Sleeve Support Ring (GP6145)	3
13	06272	Seal for 12	2	44	12559	Sleeve (GP6140)	6
14	12549	Bearing Cover	2	44	13294	Sleeve (GP6145)	6
15	13205	Radial Shaft Seal	2	44A	05309	Pressure Ring (GP6140)	3
16	08055	O-Ring for 14	2	44A	13293	Pressure Ring (GP6145)	3
20	13206	Taper Roller Bearing	2	45	12561	Leakage Seal (GP6140)	3
20A	13207	Fitting Disc	1-5	45	13290	Leakage Seal (GP6145)	3
21	05881	Shaft Guard	1	45A	12562	Spacer Disc (GP6140) only	3
21A	05645	Shaft Protector	1	46	05169	Threaded Pipe	3
22	06895	Crankshaft	1	49	13159	Stud Bolt	8
23	08213	Fitting Key	1	49A	13160	Hexagon Nut	8
24	06896	Connecting Rod Assembly	3	49C	13162	Centring Stud	2
25	12550	Crosshead Assembly	3	50	05191	Valve Casing	1
28	06898	Crosshead Pin	3	51	03676	Valve Assembly (51A-E)	6
30	13214	Cover Plate	1	51A	12564	Valve Seat	6
30A	07225-0100	Hexagon Screw	4	51B	03383	Valve Plate	6
30B	13136	Grommet	4	51C	03673	Valve Spring	6
30C	05053	Disc	4	51D	03674	Spacer Pipe	6
31	07623	Eye Bolt	1	51E	03675	Valve Spring Guide	6
32	06118	Radial Shaft Seal	3	52	05166	O-Ring for 51	6
33	13216	Seal Retainer	3	56	05171	Plug	3
33A	07721	O-Ring for 33	3	57	05167	O-Ring for 56	3
33B	13217-0100	Circlip for 33	3	59	07661	Copper Seal for 12	1
33C	12551	Fitting Disc	3	60	13151	Plug 1-1/4" BSP	1
34	13218	Oil Scraper	3	61	13171	Plug 2-1/2" BSP	1
36	12552	Plunger Connection	3	66	13362	Disc for Crankshaft	1
36A	07125	Centering Sleeve	3	67	13358	Hexagon Screw	1
37	12553	Plunger Pipe (GP6140)	3				
37	05157	Plunger Pipe (GP6145)	3				
38	12554	Tensioning Screw	3				

GP6140 & GP6145 REPAIR KITS

Plunger Packing Kits

GP6140 - # 09867

Item	Part #	Description	Qty.
41A	07721	O-Ring	3
41C	13141	O-Ring	3
44	12559	Sleeve	6
45	12561	Grooved Ring	3

GP6145 - # 09868

Item	Part #	Description	Qty.
41A	07721	O-Ring	3
41C	13141	O-Ring	3
44	13294	Sleeve	6
45	13290	Grooved Ring	3

Valve Assembly Kit - #09869

Item	Part #	Description	Qty.
51A	12564	Valve Seat	6
51B	03383	Valve Plate	6
51C	03673	Valve Spring	6
51E	03675	Valve Spring Guide	6
52	05166	O-Ring	6
57	05167	O-Ring	3

Oil Seal Kit - 09870

Item	Part #	Description	Qty.
32	06118	Radial Shaft Seal	3
33A	07721	O-Ring	3
33B	13217-0100	Circlip	3