

P426HHP Pump Repair Instructions

Note: Always take time to lubricate all metal and nonmetal parts with a light film of oil before reassembly. This step will ensure proper fit, at the same time protecting the pump nonmetal parts (i.e., the elastomers) from cutting and scoring.

1. Changing the Seals

Remove the 8 socket screws (34) (photo 1) on the valve casing (26).



Photo 1

Using a plastic hammer, tap off the valve casing (photo 2). The seal retainers (20) will remain either in the drive casing or in the seal casing (25) (photo 3).



Photo 2

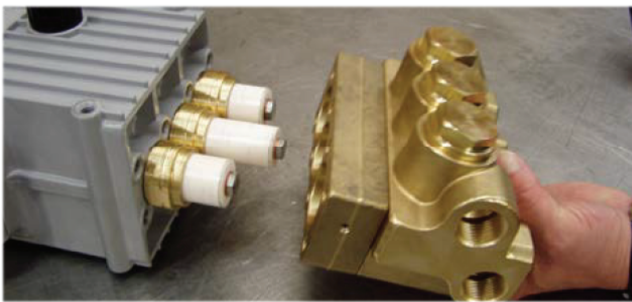


Photo 3

Carefully lever the seal casing off the valve casing by placing two screwdrivers in the seal casing side notches. Be careful not to damage casing surfaces (photo 4). The seal sleeves (21) will remain either in the seal casing (25) or in the valve casing (26) (photo 5).

Lever seal sleeves (21) out of the valve casing or respectively the seal casing (25) using two flat screwdrivers placed in the sleeve grooves (photo 6 and 7).

Then lever seal retainers (20) out of the seal casing (25) with two flat screwdrivers if necessary (photo 8).

Examine O-rings (20A/21A/25B) and support rings (21B) and replace if necessary. Cover new O-rings lightly with oil before fitting.

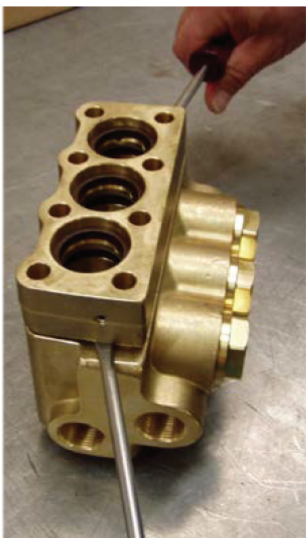


Photo 4

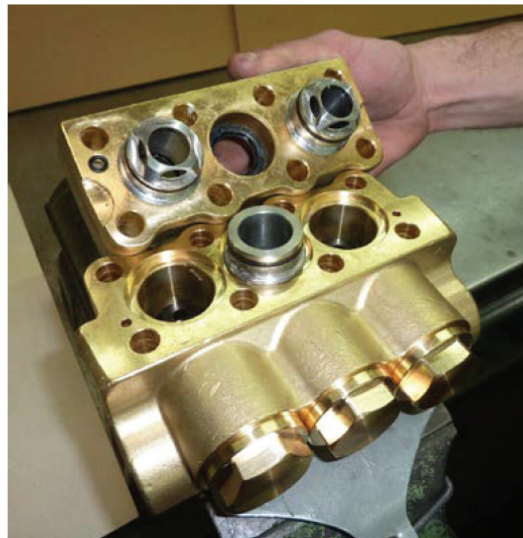


Photo 5



Photo 6



Photo 8



Photo 7

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Remove drip return ring (22A) and support ring (24) from seal case (photo 9).

The high pressure seal (23) in the seal casing (25) can be pushed out carefully by hand (photo 10). Drip return ring (23B) must be carefully levered out with a flat screwdriver (photo 11).

Next take support ring (24) out of seal retainer (20) (applies only to P245HP and P420HP)

Examine grooved rings (23 and 23B) and support rings (24) and replace if necessary (to fit see photo 16 and 17).

Important! Pay careful attention not to damage the surfaces in the seal casing as these are sealing surfaces.

Check plunger surfaces (16). Damaged surfaces lead to accelerated seal wear. Deposits of all kinds must be removed from the plungers.

Important! Plunger surfaces are not to be damaged. If there are lime desposits in the pump, care must be taken that the drip-return bores in parts (25) and (26) are clean and ensure trouble-free drip-return (photo 20).

When fitting the drip return seal, put in the support ring (24) first (only for P245HP and P420HP). Then make sure that the seal is fitted with its profile facing up (photo 13). Then carefully press the greased seal into its recess in the seal retainer (20) (photo 14).



Photo 9



Photo 10



Photo 11



Photo 13



Photo 15



Photo 14



Photo 16

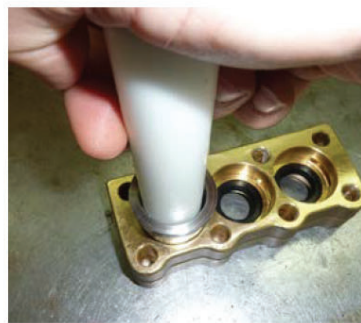


Photo 17

To fit the high pressure seal (23), put the seal sleeves (21) into the seal casing (25) (photo 15). Place the seal casing onto the seal sleeves (21). Then put the greased seal (23) into the fitting sleeve with its **profile facing down** (photo 16) and press it into its recess in the seal casing (25) (photo 17).

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Lever out the O-rings (25B) (photo 18) with a small screwdriver; examine them and replace if necessary (photo 19). Coat the O-rings with silicon grease and place them in their recesses in seal casing (25).

Important! Make sure that the drip return bores in the in the seal casing and valve casing are free of lime and other deposits (photo 20).



Photo 18



Photo 19



Photo 20

Carefully put the seal retainers (20) together with the greased drip return seal (22) and support ring (24) onto the plunger (photo 21). Using a fitting sleeve, press the seal retainers (20) over the plunger and into their recess in the drive casing (photo 22 and 23). Then turn seal retainers (20) so that the $\varnothing 8$ side bore faces down (photo 23).



Photo 21



Photo 22



Photo 23

Finally push drip return ring (22A) then support ring (24) onto the plungers (photo 24 and 25).



Photo 24



Photo 25

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2. Checking the Valves

To check suction valves: The spring tension cap (30) of the suction valve can now be removed by carefully levering it off the valve seat (27) with a screwdriver (photo 26).



Photo 27

Examine the individual suction valve parts (photo 27 & 28) and replace if necessary. Check O-rings (31) and replace if necessary. When refitting, place the valve plate (28) on the valve seat (27); put the valve spring (29) onto the centring neck of the valve plate (photo 29).

Then place the spring tension cap (30) on top and press it down with the thumb until it clicks into the valve seat (photo 30).



Photo 29

Place the suction valve onto its recess in the valve casing (26), and press it down with the thumb until it clicks into position (Photo 31).

To check discharge valves: Screw off plugs (32) (tool size 32) (photo 32). Using a screwdriver, lever out the spring tension cap (30) (photo 33). Remove the valve parts and take out the valve seat using a size 4 (20-30 mm) extractor tool (photo 34).



Photo 32



Photo 33



Photo 34



Photo 36

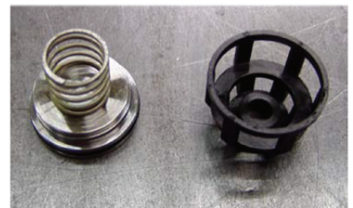


Photo 35

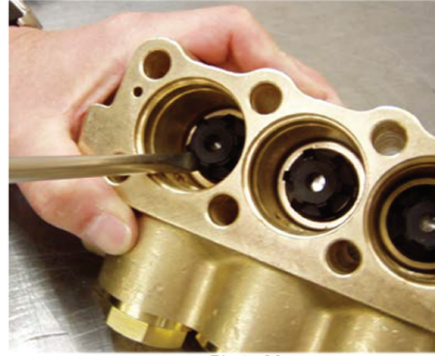


Photo 26

Then pull out the exposed valve seat (27) (photo 27) using a size 4 (20-30 mm) extractor tool (photo 28).

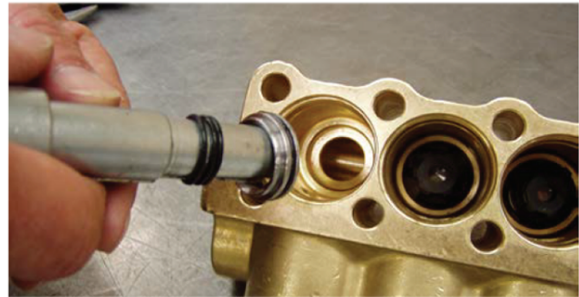


Photo 30



Photo 31

Examine the individual discharge valve parts (photo 34) and replace if necessary. When refitting, place valve plate (28) on valve seat (27); put the valve spring (29) onto the centring neck of the valve plate (photo 35).

Then place spring tension cap (30) on top and press it down with the thumb until it clicks into the valve seat (photo 36).

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Place the discharge valve onto its recess in the valve casing (26) and press it down with the thumb until it clicks into position (photo 37).

Screw in plugs (32) and tighten at 145 Nm (107 ft-lbs) (photo 38).



Photo 37



Photo 38



Photo 39

Now put seal casing (25) together with the mounted seal sleeves (21) onto the valve casing (26) (photo 39). Then using a plastic hammer, tap the seal casing until it lies evenly on the valve casing (photo 40).

Important! When refitting the seal casing, make sure that the greased O-rings (25B) are fitted and do not fall out during positioning (photo 18 and 20).

Push the valve casing together with the seal casing over the plungers and onto the drive (photo 41 and 42). Screw in the hexagon socket screws (34) and tighten evenly and crosswise at 40 Nm (29.5 ft-lbs) (photo 43).



Photo 40

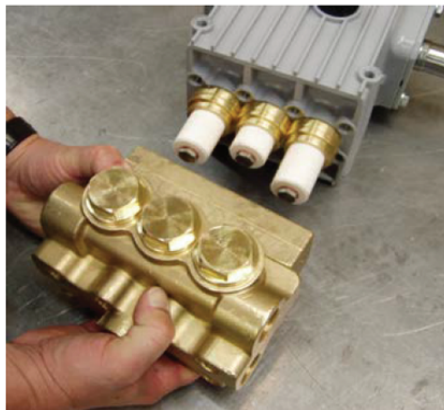


Photo 41



Photo 42



Photo 43

Torque Specifications - P426HHP

Item #	Part #	Description	Lubrication	U.S. (Metric)
3A	07186	Oil Sight Glass w/Gasket	Loctite 5910	106 in.-lbs. (12 Nm)
5	07109	Oil Drain Plug		59 ft.-lbs. (80 Nm)
5B	08092	Plug with Gasket		59 ft.-lbs. (80 Nm)
6	01010	Screw		110 in.-lbs. (12.5 Nm)
10	07114	Screw with Washer		133 in.-lbs. (15 Nm)
15	08390	Connecting Rod Assembly		97 in.-lbs. (11 Nm)
16D	08399	Tensioning Screw	Loctite 243	21 ft.-lbs. (28 Nm)
32	05971	Plug	Loctite 243	107 ft.-lbs. (145 Nm)
34	05973	Cap Screw	Lightly oil threads	30 ft.-lbs. (40 Nm)