

## P208-B Parts List

<u>ITEM</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>	<u>QTY.</u>	<u>ITEM</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>	<u>QTY.</u>
1	08300C	Crankcase	1	17	08442	Wrist Pin	3
2	06773	Oil Dipstick with O-Ring	1	19	08356	Oil Seal	3
3	08302	Crankcase Cover, Short	1	20	06645	Seal Case	3
3	08302-L	Crankcase Cover, Long	1	21	08443	O-Ring	3
3A	07190	Drain Plug	1	23	07391	V-Sleeve	3
3B	13262	Gasket for drain plug	1	23A	08598	V-Sleeve, Weep	3
4	08005	O-Ring	1	24	07392	Support Ring	3
5	06273	Oil Drain Plug with Gasket	1	25	06646	Weep Return Ring	3
5A	08192	Gasket	1	26	06647	Valve Casing	1
6	07188	Screw, Short Cover	4	27	07849	Valve Seat	6
6A	01176-2	Spring Washer	12	28	07491	Valve Plate	6
7	08303	Bearing Cover I	2	29	07906	Valve Spring	6
8	08491	Sight Glass	1	30	07907-B	Valve Spring Retainer	6
9	07193	O-Ring for Sight Glass	1	31	07853	O-Ring	6
10	07225	Screw with Lock Washer	8	32	07928	Valve Plug	6
11	08331	Radial Shaft Seal	1	32X	07946AG-B	Valve Assembly Complete	6
12A	04917	Ball Bearing	1	33	07913	O-Ring	6
12B	01086	Ball Bearing	1	34	08316	Hex Head Cap Screw	8
13	04922	Crankshaft	1	38	13338	Plug, 3/8" BSP	1
14	06207	Fitting Key	1	38A	07661	Seal	1
15	08333	Connecting Rod	3	39	07109	Plug, 1/2" BSP	1
16	06641	Plunger, Complete	3	39A	08486	Copper Seal Ring	1

## P208-B Repair Kits

### Plunger Packing Kit

#### Part # 09527

<u>Item #</u>	<u>Part #</u>	<u>Description</u>	<u>Qty.</u>
21	08443	O-Ring	3
23	07391	V-Sleeve, weep	3
23A	08598	V-Sleeve	3
24	07392	Support Ring	3

### Oil Seal Kit

#### Part # 09144

<u>Item #</u>	<u>Part #</u>	<u>Description</u>	<u>Qty.</u>
19	08356	Oil Seal	3

### Valve Assembly Kit

#### Part # 09116

<u>Item #</u>	<u>Part #</u>	<u>Description</u>	<u>Qty.</u>
32X	07946AG-B	Valve Assembly Complete	6
31	07853	O-Ring	6
33	07913	O-Ring	6

### Optional Teflon Packing Kit

#### Part # 09527-0021

<u>Item #</u>	<u>Part #</u>	<u>Description</u>	<u>Qty.</u>
21	08443-0001	O-Ring	3
23/23A	07391-0020	V-Sleeve, Teflon	6
24	07392	Support Ring	3
31	07853-0001	O-Ring, Viton	6
33	07913-0001	O-Ring, Viton	6

## P208-B Torque Specifications

<u>Item</u>	<u>Part No.</u>	<u>Description</u>	<u>Lubrication</u>	<u>Torque Amount</u>
3A	07190	Drain Plug		22 ft.-lbs. (30 Nm)
5	06273	Oil Drain Plug w/Gasket		22 ft.-lbs. (30 Nm)
6	07188	Screw, Short Cover		88 in.-lbs. (10 Nm)
10	07225	Screw w/Lock Washer		88 in.-lbs. (10 Nm)
32	07928	Valve Plug	Loctite 243	55 ft.-lbs. (75 Nm)
34	08316	Hex Head Cap Screw		106 in.-lbs. (12 Nm)