

Spare Parts - P232

<u>ITEM</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>	<u>QTY.</u>	<u>ITEM</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>	<u>QTY.</u>
1	08300CB	Crankcase, Black	1	16D	07676	Copper Gasket	3
2	06773	Oil Dipstick with O-Ring	1	17	08442	Wrist Pin	3
3	08302B	Crankcase Cover, Black	1	18	07770	O-Ring	3
3A	07190	Drain Plug	1	19	08356	Oil Seal	3
3B	13262A	Gasket	1	20	08444	Seal Case	3
4	08005	O-Ring	1	21	08443	O-Ring	3
5	06273	Oil Drain Plug	1	23	08477	V-Sleeve, Weep	3
5A	08192	Gasket	1	23A	08087	V-Sleeve, Brown	3
6	07188	Screw, Crankcase Cover	4	24	07904	Pressure Ring	3
6A	01176-2	Spring Washer	12	25	08445	Weep Return Ring	3
7	08303	Bearing Cover	2	26	06582-NPT	Valve Casing	1
8	08490	Sight Glass	1	27	07849	Valve Seat	6
9	08492	O-Ring for Sight Glass	1	28	07491	Valve Plate	6
10	07225	Screw with Lock Washer	8	29	07906	Valve Spring	6
11	01166	Radial Shaft Seal	1	30	07907	Valve Spring Retainer	6
12A	08020	Ball Bearing	1	31	07853	O-Ring	6
12B	01020	Ball Bearing	1	32	07928	Valve Plug	6
13	03354	Crankshaft	1	32X	07946A	Valve Assembly Complete	6
14	06207	Fitting Key	1	33	07913	O-Ring	6
15	08333	Connecting Rod	3	34	08316	Hex Head Cap Screw	8
16	08469	Plunger, Complete (16A-16D)	3	38	PF-5406-06HP-B	Inner Hexagon Plug, 3/8" MNPT, Brass	1
16A	08468	Plunger Base	3	39	PF-5406-08HP-B	Inner Hexagon Plug, 1/2" MNPT, Brass	1
16B	08455	Plunger Pipe	3				
16C	08456	Tension Screw	3				

Repair Kits - P232

Plunger Packing Kit

Part # 09164

<u>Item #</u>	<u>Part #</u>	<u>Description</u>	<u>Qty.</u>
23	08477	V-Sleeve, Weep	3
23A	08087	V-Sleeve, Brown	3
24	07904	Pressure Ring	3

Valve Assembly Kit

Part # 09116

<u>Item #</u>	<u>Part #</u>	<u>Description</u>	<u>Qty.</u>
32X	07946A	Valve Assembly Complete	6
31	07853	O-Ring	6
33	07913	O-Ring	6

Oil Seal Kit

Part # 09144

<u>Item #</u>	<u>Part #</u>	<u>Description</u>	<u>Qty.</u>
19	08356	Oil Seal	3

Torque Specifications

<u>Item</u>	<u>Part No.</u>	<u>Description</u>	<u>Lubrication</u>	<u>Torque Amount</u>
3A	07190	Drain Plug		22 ft.-lbs. (30 Nm)
5	06273	Oil Drain Plug w/Gasket		22 ft.-lbs. (30 Nm)
6	07188	Screw, Short Cover		88 in.-lbs. (10 Nm)
10	07225	Screw w/Lock Washer		88 in.-lbs. (10 Nm)
16C	08456	Tension Screw	Loctite 243	200 in.-lbs. (22.5 Nm)
16D	07676	Copper Gasket	Loctite 243	N/A
32	07928	Valve Plug	Loctite 243	55 ft.-lbs. (75 Nm)
34	08316	Hex Head Cap Screw		106 in.-lbs. (12 Nm)