

P420CR-0020 SPARE PARTS LIST

<u>ITEM</u>	<u>PART</u>	<u>DESCRIPTION</u>	<u>QTY.</u>	<u>ITEM</u>	<u>PART</u>	<u>DESCRIPTION</u>	<u>QTY.</u>
1	08377	Crankcase	1	16A	05352	Plunger Base	3
2	08378	Oil Fill Plug with Gasket	1	16B	08398	Plunger Pipe, 25mm	3
3	06479	Crankcase cover	1	16D	08399	Tensioning Screw	3
3A	07186	Oil Sight Glass w/ Gasket	1	16E	07023	O-Ring	3
4	08380	O-Ring	1	16F	07203	Backup Ring	3
5	07109	Oil Drain Plug	1	16G	07258	Copper Washer	3
5A	07182	Gasket for Oil Drain Plug	1	16H	06431	Oil Scraper	3
5B	08092	Plug with Gasket	1	17	06790	Crosshead Pin	3
6	01010	Screw	4	19	05444	Oil Seal	3
6A	01011-0400	Spring Washer	4	20	05443	Seal Case	3
7	05290	Bearing Cover Open	1	21	07266-0001	O-Ring, Viton	3
8	05291	Bearing Cover Closed	1	23	12254-0020	V-Sleeve, 25mm, Teflon	3
8A	05292	Shim	1	23B	12255-0020	Weep Seal, Teflon	3
8B	05293	Shim (May not be present)	1	24	08376	Pressure Ring	6
9	01016	O-Ring	2	25	08394	Weep Return Ring	3
10	07114	Screw with Washer	8	26	08395C	Manifold	1
11	07459	Radial Shaft Seal	1	27A	08408	Valve Assembly	6
12	05350	Taper Roller Bearing	2	27	08370	Valve Seat	6
13	08475	Crankshaft	1	28	06791-0100	Valve Plate	6
14	08091	Fitting Key	1	29	06377-0100	Valve Spring	6
15	08390	Connecting Rod Assembly	3	30	08372	Valve Spring Retainer	6
15B	05349	Connecting Rod Screw	6	31	07212	O-Ring	6
15C	05348	Adapter Sleeve	6	32	08373	Plug	6
16	05351	Plunger Assy., 25mm, For items 16A-16H	3	33	07214	O-Ring	6
				34	08396	Cap Screw	8

P420CR-0020 REPAIR KITS

Valve Assembly Kit - # 09143

<u>Item</u>	<u>Part #</u>	<u>Description</u>	<u>Qty.</u>
27A	08408	Valve Assembly, Complete	6
33	07214	O-Ring	6

Oil Seal Kit - # 09641

<u>Item</u>	<u>Part #</u>	<u>Description</u>	<u>Qty</u>
19	05444	Oil Seal	3

Plunger Packing Kit - # 09140-0021

<u>Item</u>	<u>Part #</u>	<u>Description</u>	<u>Qty</u>
21	07266-0001	O-Ring, Viton	3
23	12254-0020	V-Sleeve, Teflon	3
23B	12255-0020	Weep Seal, Teflon	3
24	08376	Pressure Ring	6