

P420A-5100 / P422-5100 / P423-5100 and P425-5100 SPARE PARTS LIST

A = P420A-5100 B = P425-5100 C = P422-5100 D = P423-5100

<u>ITEM</u>	<u>PART</u>	<u>DESCRIPTION</u>	<u>QTY.</u>	<u>ITEM</u>	<u>PART</u>	<u>DESCRIPTION</u>	<u>QTY.</u>
1	08377	Crankcase	1	16D	08399-0100	Tensioning Screw	3
2	08378	Oil Fill Plug with Gasket	1	16E	07023-0001	O-Ring, Viton	3
3	06479	Crankcase cover	1	16F	07203	Backup Ring	3
3A	07186	Oil Sight Glass w/ Gasket	1	16G	07161-0100	Seal Ring	3
4	08380	O-Ring	1	16H	06431	Flinger	3
5	07109-0400	Oil Drain Plug	1	17	06790	Crosshead Pin	3
5A	06015	O-Ring	1	19	05444	Oil Seal	3
5B	08092-0100	Plug with Gasket	1	20	05443-0100	Seal Case (A and B)	3
6	08093	Screw	4	20	05592-0100	Seal Case (C and D)	3
6A	01011-0400	Spring Washer	4	21	07266	O-Ring	3
7	04739	Bearing Cover, Open	1	23	12254	V-Sleeve, 25mm (A and B)	3
8	05291	Bearing Cover, Closed	1	23	06249	V-Sleeve with Support Ring, 22mm (C and D)	3
8A	05292	Shim	1-3				
8B	05293	Shim (May not be present)	1	23A	06251-0100	Spacer Ring (C and D)	3
8C	05764	Shim (May not be present)	1-2	23B	12255	Weep Seal (A and B)	3
9	01016	O-Ring	2	23B	13390	Weep Seal (C and D)	3
10	07114-0100	Screw with Washer	8	24	08376	Pressure Ring (A and B)	6
10A	01011-0400	Spring Washer	8	24	06252	Pressure Ring (C and D)	3
11	07459	Radial Shaft Seal	1	25	06373	Weep Return Ring (A and B)	3
12	05350	Taper Roller Bearing	2	25	06254-0100	Weep Return Ring (C and D)	3
13	04741	Crankshaft (A and C)	1	26	06255-5000	Manifold	1
13	04740	Crankshaft (B and D)	1	27A	08408-0100	Valve Assembly	6
13A	04742	Spacer Ring	1	27	08370-0100	Valve Seat	6
14	08091	Fitting Key	1	28	06791-0100	Valve Plate	6
15	08390	Connecting Rod Assembly	3	29	06377-0100	Valve Spring	6
15A	05349	Connecting Rod Screw	3	30	08372	Valve Spring Retainer	6
15B	05348	Adapter Sleeve	3	31	07212-0001	O-Ring, Viton	6
16	05351-0100	Plunger Assy., 25mm, (A and B) For items 16A-16H	3	32	08373-0600	Plug	6
16	05353-0100	Plunger Assy., 22mm, (C and D) For items 16A-16H	3	33	07214	O-Ring	6
16A	08384-0600	Plunger Base	3	34	08396-0100	Hexagon Screw	8
16B	08398	Plunger Pipe, 25mm (A and B)	3	36	13150-0100	Plug, 3/4" BSP	1
16B	06247	Plunger Pipe, 22mm (C and D)	3	36A	06808	Steel Seal Ring, 3/4"	1
				37	13321-0100	Plug, 1" BSP	1

P420A-5100 / P422-5100 / P423-5100 and P425-5100 Repair Kits

Plunger Packing Kits

P420-5100, P425-5100 - # 09653

<u>Item</u>	<u>Part #</u>	<u>Description</u>	<u>Qty</u>
21	07266	O-Ring	3
23	12254	V-Sleeve	3
23B	12255	Weep Seal	3
24	08376	Pressure Ring	6

P422-5100, P423-5100 - # 09654

<u>Item</u>	<u>Part #</u>	<u>Description</u>	<u>Qty</u>
21	07266	O-Ring	3
23	06249	V-Sleeve	3
23B	13390	Weep Seal	3
24	06252	Pressure Ring	3

Valve Assembly Kits

P400 Series - # 09655

<u>Item</u>	<u>Part #</u>	<u>Description</u>	<u>Qty.</u>
27A	08408-0100	Valve Assembly, Complete	6
33	07214	O-Ring	6

Oil Seal Kit

P400 Series - # 09641

<u>Item</u>	<u>Part #</u>	<u>Description</u>	<u>Qty</u>
19	05444	Oil Seal	3

Optional Viton Plunger Packing Kit

P420A-5111, P425-5111 - # 09653-0011

<u>Item</u>	<u>Part #</u>	<u>Description</u>	<u>Qty</u>
21	07266-0001	O-Ring, Viton	3
23	12254-0010	V-Sleeve, Viton	3
23B	12255-0010	Weep Seal, Viton	3
24	08376	Pressure Ring	6

Optional Teflon Plunger Packing Kit

P420A-5121, P425-5121 - # 09653-0021

<u>Item</u>	<u>Part #</u>	<u>Description</u>	<u>Qty</u>
21	07266-0001	O-Ring, Viton	3
23	12254-0020	V-Sleeve, Teflon	3
23B	12255-0020	Weep Seal, Teflon	3
24	08376	Pressure Ring	6