

GP7170-4000 PARTS LIST

ITEM	PART	DESCRIPTION	QTY.	ITEM	PART	DESCRIPTION	QTY.
1	06653	Crankcase	1	38	05234	Seal Sleeve	3
2	13000	Oil Filler Plug Assembly	1	39	05235	O-Ring for Seal Retainer	3
4	07601	Crankcase Cover	1	40	05236	Pressure Ring	3
5	07602	Seal for Crankcase Cover	1	41	05237	Drip Return Ring	3
8	07603	Oil Dip Stick	1	42	05238	O-Ring	3
9	01009	O-Ring, Dip Stick	1	43	05239	Pressure Ring	3
10	22706	Hexagon Screw	12	44	05240	V-Sleeve	9
11	06725	Spring Washer	12	45	05241	Sleeve Support Ring	3
12	07109-0400	Drain Plug	5	46	05071	Seal Tension Spring	3
13	07182	Gasket, Drain Plug	2	47	05242	Seal Case	3
14	07607	Bearing Cover	2	47A	06667	O-Ring	6
15	07608	Radial Shaft Seal	2	48	05243	Discharge Casing	1
16	07184	O-Ring for Bearing Cover	2	49	06675	Stud Bolt	8
20	07610	Taper Roller Bearing	2	49A	06958	Hexagon Nut	8
20A	07611	Fitting Disc (Shim)	1-5	50	05244	Valve Casing	1
21	07612	Shaft Protector	1	50A	13162	Cylinder Stud	4
22	13405	Crankshaft	1	51	05245	Valve Assembly	6
23	07614	Key	1	51A	05246	Valve Seat	6
24	13182	Connecting Rod Assy.	3	51B	07653	O-Ring for Valve Seat	6
25	13183	Crosshead Assy.	3	51C	05247	Valve Plate	6
28	13184	Crosshead Pin	3	51D	07732-0100	Valve Spring	6
30	06661	Cover Plate	1	51E	08281	Spacer Pipe	6
30A	07225-0100	Hexagon Screw	4	51F	05248	Valve Spring Guide	6
30B	13136	Grommet	4	52	05249	Pressure Valve Adapter	3
30C	08280	Disc	4	52A	07658	O-Ring	6
31	07623	Eye Bolt	1	53	13173	Tension Spring	6
32	07624	Radial Shaft Seal	3	54	05250	Inner Hexagon Screw	8
33	06662	Seal Retainer	3	55	05251	Drip Return Connection	1
33A	13286	O-Ring for Seal Retainer	3	55A	22764	Serrated Pin	1
33B	05229	Circlip for Seal Retainer	3	56	05252	Drip Return Plug	1
33C	05230	Fitting Disc	3	57	05253	O-Ring	2
34	13137	Oil Scraper (Flinger)	3	58	05254	Leakage Seal	2
36	05231	Plunger Pipe Assembly (36A-36D)	3	59A	06807	Steel Ring (Gasket)	1
36A	07667	Plunger Base	3	60	13151	Plug 1-1/4" BSP	1
36B	05232	Plunger Pipe	3	61	12252-5000	Plug 2-1/2" BSP	1
36C	07664	Tensioning Screw	3	66	13362	Disc for Crankshaft	1
36D	07665	Copper Ring	3	67	13358	Hexagon Screw	1
37	05233	Intermediate Casing	1		07662	Slide Hammer Tool (not shown)	1

GP7170-4000 REPAIR KITS

Plunger Packing Kit # 09610

Item	Part #	Description	Qty.
39	05235	O-Ring for Seal Retainer	3
42	05238	O-Ring	3
44	05240	V-Sleeve	9
47A	06667	O-Ring	6

Oil Seal Kit # 09612

Item	Part #	Description	Qty.
32	07624	Radial Shaft Seal	3
33A	13286	O-Ring for Seal Retainer	3

Inlet Valve Assembly Kit # 09611

Item	Part #	Description	Qty.
51A	05246	Valve Seat	1
51B	07653	O-Ring for Valve Seat	1
51C	05247	Inlet Valve Seat	1
51D	07732-0100	Valve Spring	1
51F	05248	Valve Spring Guide	1
52A	07658	O-Ring	2