

LP650 PARTS LIST

<u>Item</u>	<u>Part #</u>	<u>Description</u>	<u>Qty.</u>	<u>Item</u>	<u>Part #</u>	<u>Description</u>	<u>Qty.</u>
1	07759	Crankcase	1	32	06584	Clip Ring	3
2	13000	Oil Filler Plug Assembly	1	33	03281	Support Disc	3
3	05940	Cover Plate	1	33A	04615	Grooved Ring	3
3A	07223-0100	Spring Ring	2	33B	06240	Support Ring	3
3B	05051	Hexagon Screw	2	35	03282	Seal Sleeve	3
4	06085	Crankcase Cover	1	35A	22764	Lock Pin	3
5	07104	O-Ring	1	36	07268	Pressure Ring	3
6	05943	Oil Sight Glass Assembly	1	37	07322	Sleeve	3
8	06086	Oil Dipstick Assembly	1	37A	05963	Sleeve	3
9	01009	O-Ring	1	38	07270	Sleeve Support Ring	3
10	01010	Cylinder Screw	4	38A	13423	Spring	3
11	01011-0400	Spring Ring	5	39	13424	Leakage Seal	3
12	07109	Plug, 1/2" BSP	1	40	05523	O-Ring	3
13	06015	O-Ring	1	41	04118	O-Ring	3
14	07111	Bearing Cover	2	42	04146	Seal Case	3
15	07112	Radial Shaft Seal	2	43	13426	Valve Retainer	3
16	07113	O-Ring	2	44	04394	Valve Assembly (44A-44E)	6
17	07114	Hexagon Screw	8	44A	04395	Valve Retainer	6
20	07116	Taper Roller Bearing	2	44B	04396	Valve Spring	6
20A	07117	Fitting Disc	1-3	44C	04147	Valve Plate	6
20B	13001	Fitting Disc	1-3	44D	04121	Valve Seat	6
21	05376	Shaft Protector	1	44E	04123	O-Ring	6
21A	05377	Shaft Guard Mount	1	45	04560	Valve Casing	1
22	13242	Crankshaft	1	46	13429	Stud Bolt	8
23	13243	Fitting Key	1	47	13430	Hexagon Nut	8
24	13340	Connecting Rod Assembly	3	48	07161	Copper Washer	3
24A	13277	Hexagon Screw	6	49	07423	Plug, 1/4" BSP	3
24B	07122	Spring Washer	6	50	04122	Valve Plug	3
25	13341	Crosshead/Plunger Assembly	3	51	05972	O-Ring	3
28	13232	Crosshead Pin	3	52	13020	Disc for Crankshaft	1
29A	07125	Centering Sleeve	3	53	04561	Hexagon Screw	1
29B	07126	Plunger Pipe	3	55	13434	Plug, 1/2" BSP	1
29C	13031	Tensioning Screw	3	55A	06272	Copper Washer	1
29D	07755	Copper Ring	3	56	07703	Plug, 3/4" BSP	1
30	07779	Oil Scraper	3	56A	07704	Copper Washer	1
31	07133	Radial Shaft Seal	3				

LP650 REPAIR KITS

Plunger Packing Kit

#09837

<u>Item</u>	<u>Part #</u>	<u>Description</u>	<u>Qty.</u>
33A	04615	Grooved Ring	3
33B	06240	Support Ring	3
36	07268	Pressure Ring	3
37	07322	Sleeve	3
38	07270	Sleeve Support Ring	3
39	13424	Leakage Seal	3

Valve Assembly Kit

#09738

<u>Item</u>	<u>Part #</u>	<u>Description</u>	<u>Qty.</u>
44	04394	Valve Assembly	6
51	05972	O-Ring	3

Oil Seal Kit

#09577

<u>Item</u>	<u>Part #</u>	<u>Description</u>	<u>Qty.</u>
31	07133	Radial Shaft Seal	3