

## Spare Parts List - P204-4120, P204-4121 and P204-4127

<u>ITEM</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>	<u>QTY.</u>	<u>ITEM</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>	<u>QTY.</u>
1	08300CA	Crankcase, Anodized	1	26	05861	Rod Seal (P204-4120)	3
2	08301	Oil Dipstick with O-Ring	1	26	05861-0010	Rod Seal (P204-4121)	3
3	08302A	Crankcase Cover, Anodized	1	26	04927-0005	Rod Seal, Isolast (P204-4127)	3
3A	07190	Drain Plug and Gasket	1	27	05862	Guide Band	3
4	08005	O-Ring	1	28	05863	Guide Sleeve	3
5	08185	Oil Drain Plug with Gasket	1	29	08416	O-Ring (P204-4120)	3
6	07188	Screw, Short Cover	4	29	08416-0001	O-Ring, Viton (P204-4121)	3
6A	07223-0100	Spring Washer	4	29	04928-0005	O-Ring, Isolast (P204-4127)	3
7	08303	Bearing Cover	2	30	05864	Rod Seal (P204-4120)	3
8	08491	Sight Glass	1	30	05864-0010	Rod Seal, Viton (P204-4121)	3
9	07193	O-Ring for Sight Glass	1	30	04929-0005	Rod Seal, Isolast (P204-4127)	3
10	07225	Screw with Lock Washer	8	31	05865	Seal Retainer	3
11	08331	Radial Shaft Seal	1	32	05866	Inlet Casing	1
12A	04917	Ball Bearing	1	33	05867	Plug, 1/2" BSP	1
12B	01086	Ball Bearing	1	34	05868	Seal, 1/2" BSP	1
13	04919	Crankshaft	1	35	07423-0100	Plug, 1/4" BSP	2
14	06207	Fitting Key	1	36	05869	Seal, 1/4" BSP	2
15	08333	Connecting Rod	3	37	05870	Valve Seat	3
16	05453	Plunger	3	38	03520	Valve Assembly	6
17	08442	Wrist Pin	3	39	05871	O-Ring (P204-4120)	3
19	08356-0010	Oil Seal	3	39	05871-0001	O-Ring, Viton (P204-4121)	3
20	05855	Spacer ring	3	39	05871-0005	O-Ring, Isolast (P204-4127)	3
20A	05856	Plug	3	40	12017	O-Ring (P204-4120)	3
21	05857	Intermediate Casing	1	40	11507-0001	O-Ring, Viton (P204-4121)	3
22	06717	Seal Ring, gray	3	40	11507-0005	O-Ring, Isolast (P204-4127)	3
22A	05858	Seal Ring, black	6	41	05872	Discharge Casing	1
23	07770	O-Ring (P204-4120)	9	42	05873	Hexagon Socket Screw	8
23	07770-0001	O-Ring, Viton (P204-4121)	9	44	06589	Socket Plug, 1/8" BSP	1
23	04926-0005	O-Ring, Isolast (P204-4127)	9	45	05874	Seal, 1/8" BSP	1
24	05859	Spacer Ring	3				
25	05860	Support Ring	3				

## Repair Kits - P204-4120, P204-4121 and P204-4127

### Seal Repair Kit - P204-4120 - #09711

<u>Item #</u>	<u>Part #</u>	<u>Description</u>	<u>Qty.</u>
22	06717	Seal Ring, gray	3
22A	05858	Seal Ring, black	6
23	07770	O-Ring	9
26	05861	Rod Seal	3
27	05862	Guide Band	3
29	08416	O-Ring	3
30	05864	Rod Seal	3
39	05871	O-Ring	3
40	12017	O-Ring	3

### Seal Repair Kit - P204-4127 - #09711-0027

<u>Item #</u>	<u>Part #</u>	<u>Description</u>	<u>Qty.</u>
22	06717	Seal Ring, gray	3
22A	05858	Seal Ring, black	6
23	04926-0005	O-Ring, Isolast	9
26	04927-0005	Rod Seal, Isolast	3
27	05862	Guide Band	3
29	04928-0005	O-Ring, Isolast	3
30	04929-0005	Rod Seal, Isolast	3
39	05871-0005	O-Ring, Isolast	3
40	11507-0005	O-Ring, Isolast	3

### Seal Repair Kit - P204-4121 - #09711-0021

<u>Item #</u>	<u>Part #</u>	<u>Description</u>	<u>Qty.</u>
22	06717	Grooved Seal Ring	3
22A	05858	Grooved Ring	6
23	07770-0001	O-Ring, Viton	9
26	05861-0010	Rod Seal, Viton	3
27	05862	Guide Band	3
29	08416-0001	O-Ring, Viton	3
30	05864-0010	Rod Seal, Viton	3
39	05871-0001	O-Ring, Viton	3
40	11507-0001	O-Ring, Viton	3

### Oil Seal Repair Kit - #09144-0010

<u>Item #</u>	<u>Part #</u>	<u>Description</u>	<u>Qty.</u>
19	08356-0010	Oil Seal	3