

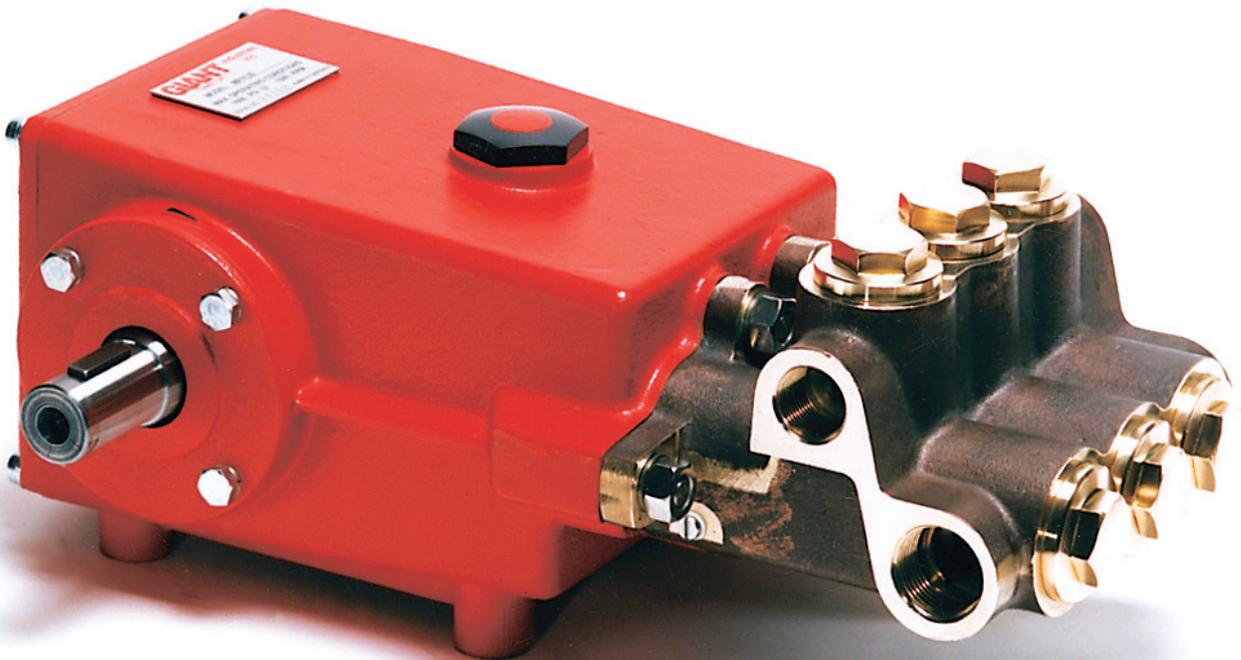
Triplex Ceramic Plunger Pump  
Operating Instructions/  
Repair and Service Manual

# Models

# MP4120-SWS and

# MP4124-SWS

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**GIANT**  
Performance Under Pressure

Updated 07/18

**Contents:**

|                            |           |
|----------------------------|-----------|
| Installation Instructions: | page 2    |
| Pump Specifications:       | page 3    |
| Exploded View:             | page 4    |
| Parts List / Repair Kits:  | page 5    |
| Trouble Shooting:          | page 6    |
| Repair Instructions:       | page 7-11 |
| Torque Specifications:     | page 11   |
| Dimensions:                | page 11   |
| Warranty Information:      | back page |

# INSTALLATION INSTRUCTIONS

Required NPSH refers to water: Specific weight 1kg/dm<sup>3</sup>, viscosity 1 °E at max. permissible revolutions.

## Operation and Maintenance

Check oil level prior to starting and ensure trouble-free water supply.

Oil: Use 33.8 fl. ounces (1.0 liters) of Giant's part number 01154 or ISO VG 220 GL4 (e.g. Aral Degol BG220) or SAE 90 GL4 gear oil.

Initial change after 50 operating hours and then every 500 hours, after 6 months operation in any case.

Caution when operating in damp places or with high temperature fluctuations. Oil must be changed immediately, should condensate (frothy oil) occur in the gear box.

### Keep NPSH under control.

Max. input pressure 145 PSI (10 bar), max. suction head -4.35 (-0.3 bar).



## Safety Rules

Pump operation without safety valve as well as any excess in the temperature or speed limits automatically voids the warranty. The safety valve must be regulated in accordance with the guidelines for liquid spraying units so that the admissible operating pressure can not be exceeded by more than 10%.

When the pump is in operation, the open shaft end must be covered up by shaft protector (21), the driven shaft side and coupling by a contact protector.

Pressure in discharge line and in pump must be at zero before any maintenance to the pump takes place. Close up suction line. Disconnect fuses to ensure that the driving motor does not get switched on accidentally.

Make sure that all parts on the pressure side of the unit are vented and refilled, with pressure at zero, before starting the pump.

In order to prevent air, or an air/water-mixture being absorbed and to prevent cavitation occurring, the pump-NPSHR, positive suction head and water temperature must be kept under control.

**Cavitation and/or compression of gases lead to uncontrollable pressure kicks which can ruin pump and unit parts and also be dangerous to the operator or anyone standing nearby.**

Giant plunger pumps are suitable for pumping clean water and other non-aggressive or abrasive media with a specific weight similar to water.

**Before pumping other liquids - especially inflammable, explosive and toxic media - the pump manufacturer must under all circumstances be consulted with regard to the resistance of the pump material. It is the responsibility of the equipment manufacturer and/or operator to ensure that all pertinent safety regulations are adhered to.**

| Preventative Maintenance Check-List & Recommended Spare Parts List |       |        |       |               |                |                |
|--|-------|--------|-------|---------------|----------------|----------------|
| Check  | Daily | Weekly | 50hrs | Every 500 hrs | Every 1500 hrs | Every 3000 hrs |
| Oil Level/Quality  | X     |        |       |               |                |                |
| Oil Leaks  | X     |        |       |               |                |                |
| Water Leaks  | X     |        |       |               |                |                |
| Belts, Pulley  |       | X      |       |               |                |                |
| Plumbing   |       | X      |       |               |                |                |
| Recommended Spare Parts  |       |        |       |               |                |                |
| Oil Change (1 Quart)   |       |        | X     | X             |                |                |
| Seal Kit (1 kit/pump)<br>(See page 6 for kit list)                 |       |        |       |               | X              |                |
| Valve Spare Parts (1 kit/pump)<br>(See page 6 for kit list)        |       |        |       |               |                | X              |

# MP4120-SWS/MP4124-SWS PUMP SPECIFICATIONS

## U.S. Measurements

|            | Max. Flow | Max. Pressure | Max. Speed | Power Required | Max. Temperature | Plunger Diameter | NPSH Required |
|------------|-----------|---------------|------------|----------------|------------------|------------------|---------------|
| Model      | GPM       | PSI           | RPM        | HP             | °F               | in               | Ft-Head       |
| MP4120-SWS | 8.9       | 3625          | 1450       | 23.1           | 160              | 0.787            | 24.6          |
| MP4124-SWS | 12.8      | 2610          | 1450       | 24             | 160              | 0.945            | 27.9          |

## Metric Measurements

|            | Max. Flow | Max. Pressure | Max. Speed | Power Required | Max. Temperature | Plunger Diameter | NPSH Required |
|------------|-----------|---------------|------------|----------------|------------------|------------------|---------------|
| Model      | L/min     | bar           | RPM        | kW             | °C               | mm               | mWs           |
| MP4120-SWS | 33.8      | 250           | 1450       | 17.2           | 70               | 20               | 7.5           |
| MP4124-SWS | 48.6      | 180           | 1450       | 17.9           | 70               | 24               | 8.5           |

Consult the factory for special requirements that must be met if the pump is to operate beyond one or more of the limits specified above.

### Horsepower Ratings:

We recommend a 1.15 service factor be specified when selecting an electric motor as the power source.

To compute electric motor horsepower required, use the following formula:  $HP = (GPM \times PSI) / 1450$ .

The formula to determine the horsepower required for a gas engine is:  $HP = (GPM \times PSI) / 1150$ .

### For the Application of a Hydraulic Motor:

To Determine the Torque of a Hydraulic Motor --  $(GPM \times PSI \times 36.77) / RPM = \text{Torque (in-lbs)}$

### Calculating RPM / GPM of Pump:

A pump must be connected to an electric motor or gas or diesel engine with the correct ratio of pulleys and belts to attain the required speed and GPM. The use of a Variable Frequency Drive (VFD) may also be used to control the RPM of a properly sized electric motor when variable flows are required.

$$(\text{Max. Pump RPM} / \text{Rated Pump GPM}) \times \text{Required Pump GPM} = \text{Required Pump RPM}$$

To calculate a pulley diameter one (1) pulley diameter and the required pump RPM must be known:

$$(\text{Pump RPM} \times \text{Pump Pulley Diameter}) / \text{Motor RPM} = \text{Motor Pulley Diameter}$$

$$(\text{Motor RPM} \times \text{Motor Pulley Diameter}) / \text{Pump RPM} = \text{Pump Pulley Diameter}$$

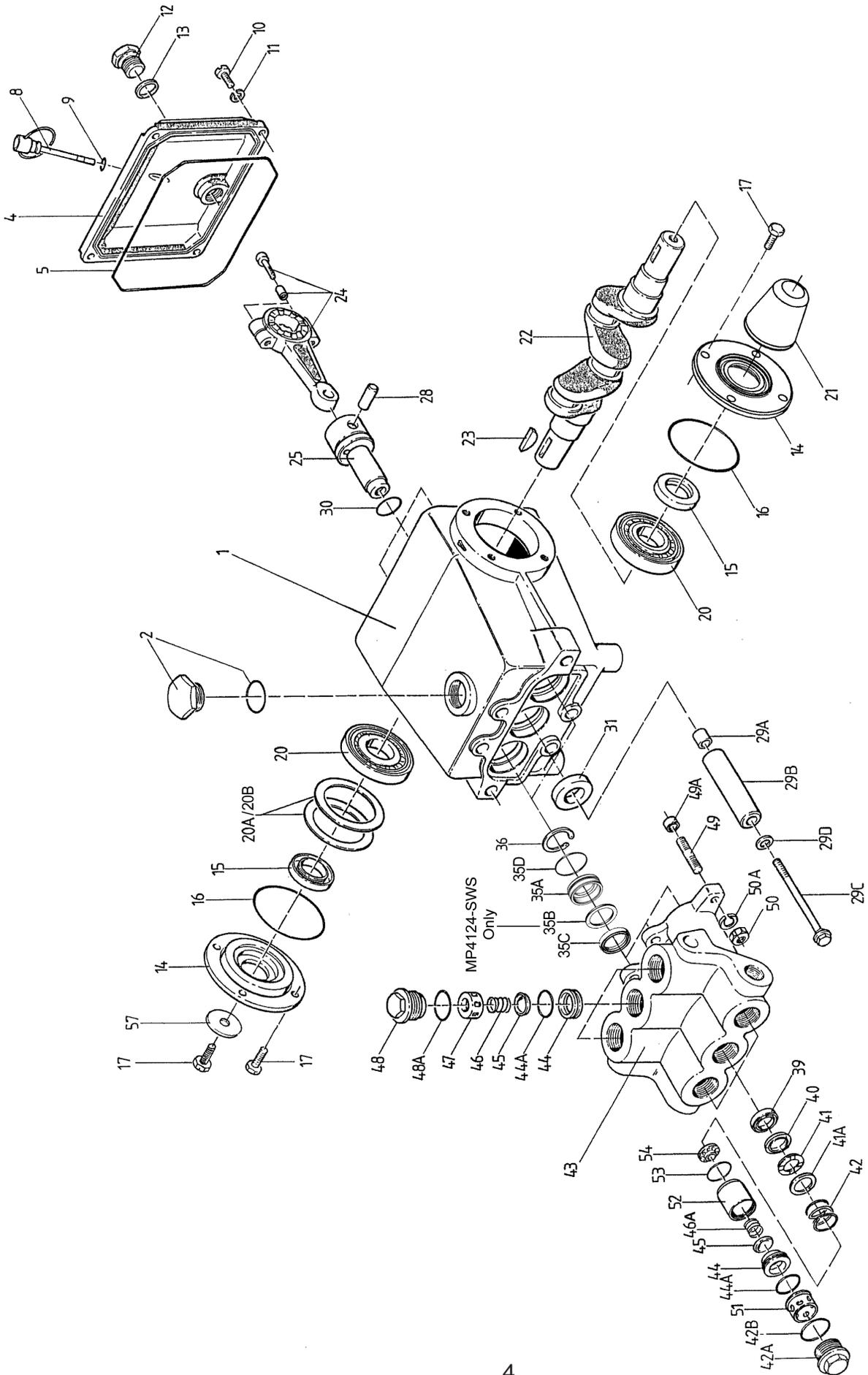
### Common Specifications:

Inlet Pressure ..... 145 PSI (10 Bar)  
 Crankshaft Diameter..... 1.10" (28 mm)  
 Crankcase Oil Capacity ..... 33.8 fl. oz. (1 L)  
 Inlet Ports ..... (2) 1" NPT  
 Discharge Ports ..... (2) 3/4" NPT  
 Stroke (except MP4126)..... 1.02" (26 mm)  
 Stroke (MP4126 only)..... 1.18" (30 mm)  
 Weight ..... 66 lbs (30 kg)  
 Shaft Rotation..... Top of Pulley Toward Fluid End

### Materials Used for MP Pumps:

Manifold ..... Aluminum Bronze  
 Plungers ..... Solid Ceramic Oxide  
 Valves ..... High Grade Stainless Steel  
 Seals..... Nitrile with Fabric Reinforcing  
 Gear End ..... Spheroidal Cast Iron

# Exploded View - MP4120-SWS/MP4124-SWS



## MP4120-SWS/MP4124-SWS PARTS LIST

| <u>ITEM</u> | <u>PART #</u> | <u>DESCRIPTION</u>          |   | <u>ITEM</u> | <u>PART#</u> | <u>DESCRIPTION</u>         | <u>QTY.</u> |
|-------------|---------------|-----------------------------|---|-------------|--------------|----------------------------|-------------|
| 1           | 06100         | Crankcase                   | 1 | 35B         | 13050        | Rear Support Ring (MP4124) | 3           |
| 2           | 13000         | Oil Filler Cap Assembly     | 1 | 35C         | 13049        | Rear V-Sleeve (MP4124)     | 3           |
| 4           | 07243         | Cover, Crankcase            | 1 | 35D         | 07266        | O-Ring for Seal Retainer   | 3           |
| 5           | 07244         | O-Ring, Crankcase Cover     | 1 | 36          | 07267        | Snap Ring                  | 3           |
| 8           | 01008         | Oil Dip Stick               | 1 | 39          | 07268        | Pressure Ring (MP4120)     | 3           |
| 9           | 01009         | O-Ring, Dip Stick           | 1 | 39          | 06082        | Pressure Ring (MP4124)     | 3           |
| 10          | 01010         | Screw, Crankcase Cover      | 4 | 40          | 07322        | V-Sleeve (MP4120)          | 3           |
| 11          | 01011-0400    | Spring Washer               | 4 | 40          | 06083        | V-Sleeve (MP4124)          | 3           |
| 12          | 07109         | Oil Drain Plug              | 1 | 41          | 07270        | Support Ring (MP4120)      | 3           |
| 13          | 07182         | Gasket, Oil Drain Plug      | 1 | 41          | 06084        | Support Ring (MP4124)      | 3           |
| 14          | 07245         | Bearing Cover               | 2 | 41A         | 07329        | Spacer                     | 3           |
| 15          | 07247         | Seal, Crankshaft            | 2 | 42          | 07275        | Tension Spring             | 3           |
| 16          | 07627         | O-Ring, Bearing Cover       | 2 | 42A         | 06102        | Tension Plug               | 3           |
| 17          | 07114         | Hex Screw, Bearing Cover    | 9 | 42B         | 07332        | O-Ring                     | 3           |
| 20          | 07248         | Roller Bearing, Tapered     | 2 | 43          | 06104        | Manifold Head              | 1           |
| 20A         | 07249         | Shim                        | 2 | 44          | 07280        | Valve Seat                 | 6           |
| 20B         | 06962         | Fitting Disc                | 2 | 44A         | 07281        | O-Ring, Valve Seat         | 6           |
| 21          | 05375         | Shaft Protector             | 1 | 45          | 07282        | Valve Plate                | 6           |
| 22          | 07251         | Crankshaft                  | 1 | 46          | 07283        | Discharge Valve Spring     | 3           |
| 23          | 07252         | Key                         | 1 | 46A         | 06959        | Inlet Valve Spring         | 3           |
| 24          | 07253         | Connecting Rod              | 3 | 47          | 07284        | Spring Retainer, Discharge | 3           |
| 25          | 07596         | Crosshead Complete          | 3 | 48          | 06108        | Plug, S.S.                 | 3           |
| 28          | 07255         | Crosshead Pin               | 3 | 48A         | 07332        | O-Ring, Plug               | 3           |
| 29A         | 07256         | Centering Sleeve            | 3 | 49          | 06109        | Stud, Manifold             | 6           |
| 29B         | 07262         | Ceramic Plunger (MP4120)    | 3 | 49A         | 07313        | Shim, Stud                 | 2           |
| 29B         | 13046         | Ceramic Plunger (MP4124)    | 3 | 50          | 07158        | Nut, Manifold Stud         | 6           |
| 29C         | 13007         | Bolt, Sold only w/#07258    | 3 | 50A         | 07159        | Spring Washer              | 6           |
| 29D         | 07258         | Seal Washer                 | 3 | 51          | 06110        | Spacer                     | 3           |
| 30          | 06136         | Flinger                     | 3 | 52          | 06111        | Valve Housing              | 3           |
| 31          | 07260         | Crankcase Oil Seal          | 3 | 53          | 12057        | O-Ring                     | 3           |
| 35A         | 07265A        | Rear Seal Retainer (MP4120) | 3 | 54          | 06115        | Spring Retainer, Inlet     | 3           |
| 35A         | 04034         | Rear Seal Retainer (MP4124) | 3 | 57          | 13020        | Disc for Crankshaft        | 1           |

## MP4120-SWS/MP4124-SWS REPAIR KITS

### Plunger Packing Kits

#### MP4120-SWS - #09044-SWS

| <u>Item</u> | <u>Part #</u> | <u>Description</u> | <u>Qty</u> |
|-------------|---------------|--------------------|------------|
| 35B         | 13050         | Rear Support Ring  | 3          |
| 35C         | 13049         | Rear V-Sleeve      | 3          |
| 35D         | 07266         | Rear O-Ring        | 3          |
| 40          | 07322         | V-Sleeve           | 3          |

#### MP4124-SWS- #09731

| <u>Item</u> | <u>Part #</u> | <u>Description</u> | <u>Qty</u> |
|-------------|---------------|--------------------|------------|
| 35B         | 13050         | Rear Support Ring  | 3          |
| 35C         | 13049         | Rear V-Sleeve      | 3          |
| 35D         | 07266         | Rear O-Ring        | 3          |
| 40          | 06083         | V-Sleeve           | 3          |

### Inlet Valve Assembly Kit - # 09062

| <u>Item</u> | <u>Part #</u> | <u>Description</u>  | <u>Qty</u> |
|-------------|---------------|---------------------|------------|
| 42B         | 07332         | O-Ring Tension Plug | 3          |
| 44          | 07280         | Valve Seat          | 3          |
| 44A         | 07281         | O-Ring, Valve-Seat  | 3          |
| 45          | 07282         | Valve Plate         | 3          |
| 46A         | 06959         | Valve Spring        | 3          |
| 53          | 12057         | O-Ring              | 3          |
| 53A         | 12027         | O-Ring              | 3          |
| 54          | 06115         | Spring Retainer     | 3          |

### Discharge Valve Assembly Kit - #09043

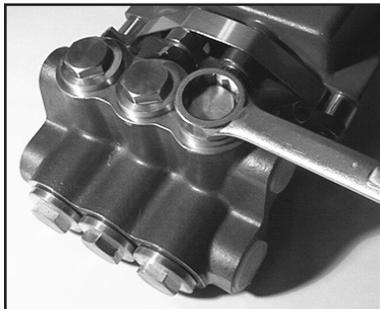
| <u>Item</u> | <u>Part #</u> | <u>Description</u>   | <u>Qty</u> |
|-------------|---------------|----------------------|------------|
| 42B         | 07332         | O-Ring, Tension Plug | 3          |
| 44          | 07280         | Valve Seat           | 3          |
| 44A         | 07281         | O-Ring               | 3          |
| 45          | 07282         | Valve Plate          | 3          |
| 46          | 07283         | Valve Spring         | 3          |
| 47          | 07284         | Spring Retainer      | 3          |

## PUMP SYSTEM MALFUNCTION

| <u>MALFUNCTION</u>                           | <u>CAUSE</u>                         | <u>REMEDY</u>  |
|--|--------------------------------------|--|
| The Pressure and/or the Delivery Drops       | Worn packing seals                   | Replace packing seals  |
|  | Broken valve spring                  | Replace spring   |
|  | Belt slippage                        | Tighten or Replace belt  |
|  | Worn or Damaged nozzle               | Replace nozzle   |
|  | Fouled discharge valve               | Clean valve assembly   |
|  | Fouled inlet strainer                | Clean strainer   |
|  | Worn or Damaged hose                 | Repair/Replace hose  |
|  | Worn or Plugged relief valve on pump | Clean, Reset, and Replace worn parts   |
|  | Cavitation                           | Check suction lines on inlet of pump for restrictions                        |
|  | Unloader                             | Check for proper operation   |
| Water in crankcase                           | High humidity                        | Reduce oil change interval   |
|  | Worn seals                           | Replace seals  |
| Noisy Operation                              | Worn bearings                        | Replace bearings, Refill crankcase oil with recommended lubricant            |
|  | Cavitation                           | Check inlet lines for restrictions and/or proper sizing                      |
| Rough/Pulsating Operation with Pressure Drop | Worn packing                         | Replace packing  |
|  | Inlet restriction                    | Check system for stoppage, air leaks, correctly sized inlet plumbing to pump |
|  | Accumulator pressure                 | Recharge/Replace accumulator   |
|  | Unloader                             | Check for proper operation   |
| Pressure Drop at Gun                         | Cavitation                           | Check inlet lines for restrictions and/or proper size                        |
|  | Restricted discharge plumbing        | Re-size discharge plumbing to flow rate of pump                              |
|  |                                      |  |
| Excessive Leakage                            | Worn plungers                        | Replace plungers   |
|  | Worn packing/seals                   | Adjust or Replace packing seals  |
|  | Excessive vacuum                     | Reduce suction vacuum  |
|  | Cracked plungers                     | Replace plungers   |
| High Crankcase Temperature                   | Inlet pressure too high              | Reduce inlet pressure  |
|  | Wrong Grade of oil                   | Giant oil is recommended   |
|  | Improper amount of oil in crankcase  | Adjust oil level to proper amount  |

# REPAIR INSTRUCTION - MP4120-SWS/MP4124-SWS

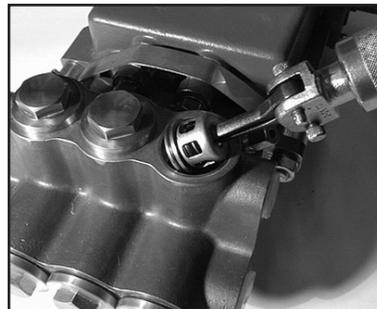
## Disassembly sequence



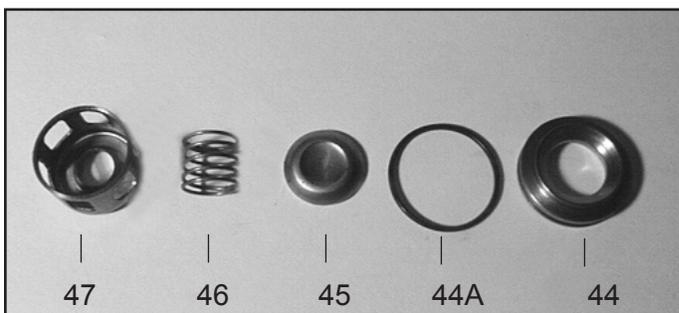
1. With a 27mm wrench, remove the three discharge plugs (#48) and three inlet plugs (#42A) from the manifold (#43).



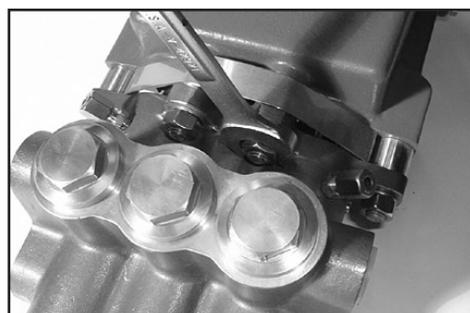
2. Inspect the plug o-rings (#48A and #42B) and replace as necessary.



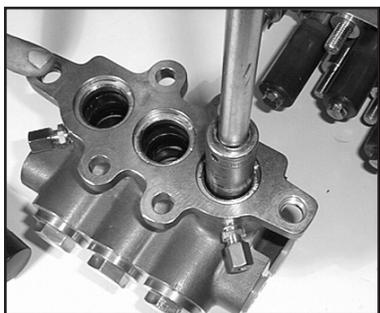
3. From the discharge port remove the spring retainer (#47) spring (#46) and the valve plate (#45). Using the valve puller (Available from Snap-On Tools) remove the valve seat (#44)



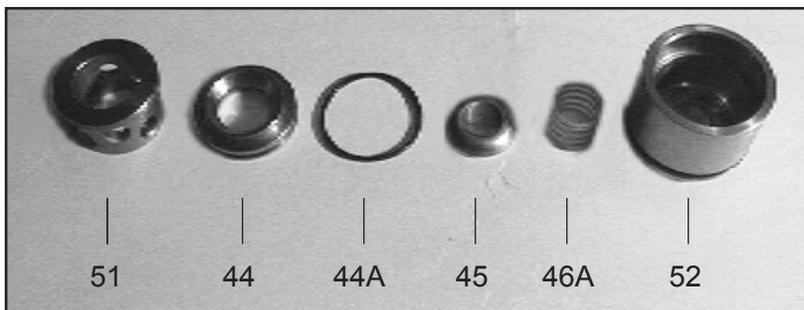
4. Inspect all parts, especially the seating surface of the valve plate (#45), and replace as necessary.



5. Remove the six manifold stud nuts (#50) with a 19mm wrench. Remove the spring washers (#50A). Tap the back of the manifold with a rubber mallet to dislodge and slide it off the studs (#49). The spacer (#51) can now be removed by prying gently outward with a screwdriver through the front of the inlet port.

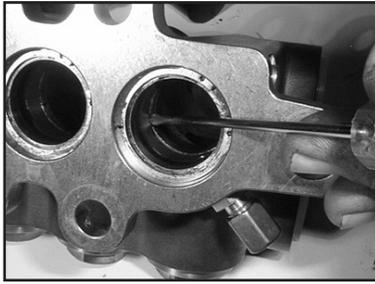


6. To remove the inlet valve assembly, insert a 13mm socket with extension through the rear of the inlet manifold (#43) port and tap it firmly with a hammer. This will force the tension spring (#46A), valve housing (#52) and the remainder of the inlet valve assembly out through the front of the inlet port.

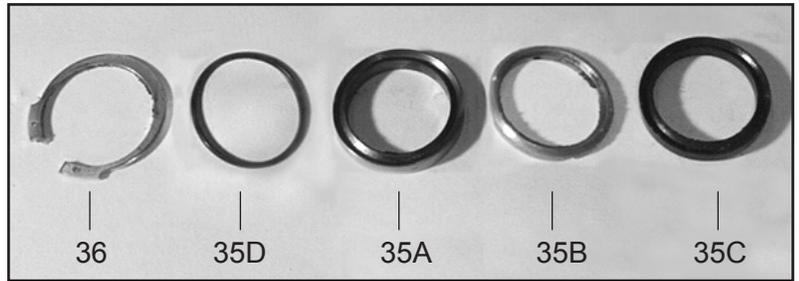


7. Pull the inlet valve assembly apart for inspection. Any resistance may be overcome by placing the valve housing (#52) in a brass jawed vise and carefully tapping the back of the valve plate (#45) with a screwdriver. Inspect the valve seats (#44), spring (#46A), o-ring (#44A) and o-ring (#53A) for wear and replace them as necessary.

## REPAIR INSTRUCTION - MP4120-SWS/MP4124-SWS

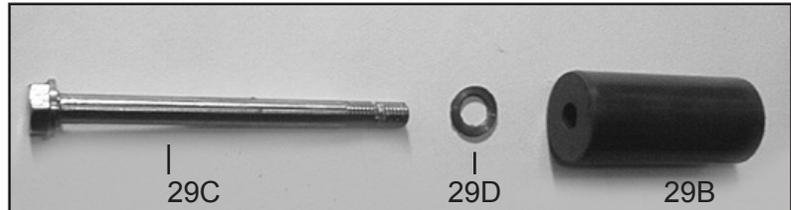


8. From the front of the manifold (#43), remove the packing assembly (#41A, 41, 40, and 39). Use a small slide hammer puller, or insert a wooden dowel through the back of the manifold and tap the assembly out from the back to the front.

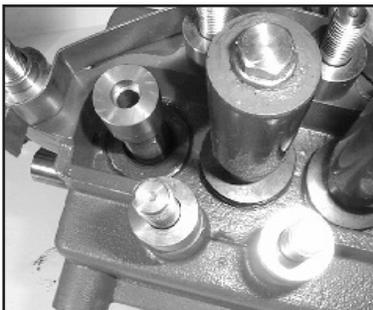


9. Turn the manifold (#43) over and remove the rear v-sleeve snap ring (#36) and rear v-sleeve assembly (#35A-35D). These parts should slide out with little resistance. If necessary, a screwdriver may be used to pry outward. Replace all rubber parts and inspect the metal parts for wear.

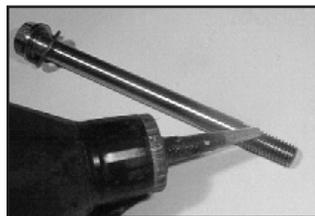
10. **Note: The following procedure is only necessary if a stud bolt (#49) has been damaged and must be replaced.** To remove the manifold studs (#49), place a stud nut (#50), lock washer (#50A), and second nut on each stud. Tighten the nuts against each other. Hold the front nut with one wrench, and remove the stud bolt by turning the rear nut counterclockwise with another wrench. To reassemble, turn the front stud bolt nut clockwise.



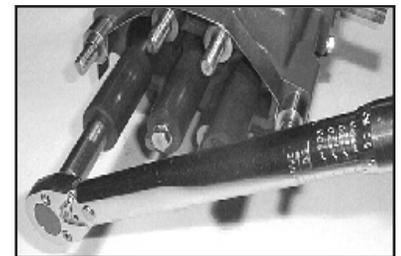
11. Inspect ceramic plunger pipe (29B). Clean any dirt or grime. If the surface of the pipe is rough, scored or pitted, replace plunger pipe. To remove the ceramic plunger pipe, turn the plunger bolt (#29C) counterclockwise with a 13mm socket. Use a steady torque to prevent ceramic plunger pipe damage. Loosen and remove the plunger bolt assembly (#29C and #29D) and replace the seal washer (#29D).



12. Inspect the crankcase oil seals (#31) for evidence of leaking. If there is oil on the crankcase (#1) at the sight of the oil seals, they must be replaced. The oil seals are replaced after removing the crosshead/plunger assembly (#25) as described on page 9.

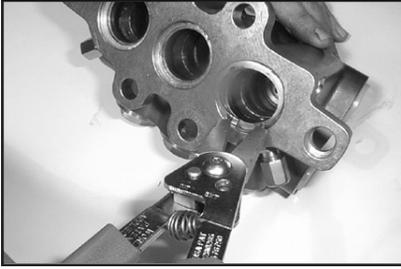


13. Clean the bolt threads (#29C), apply locktite, and remount.

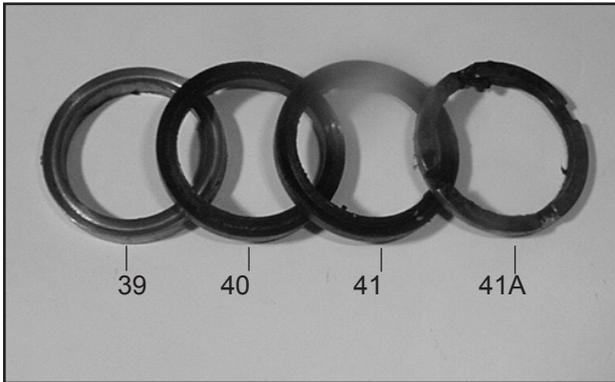


14. Torque the ceramic plunger bolt assembly to 300 inch-pounds (34 Nm). If originally removed, reinstall the stud bolts (#49).

## REPAIR INSTRUCTIONS - MP4120-SWS/MP4124-SWS



15. Replace the rear v-sleeve assembly (#35A-35D) and replace the snap ring (#36).



16. Reinstall the pressure ring (#39), v-sleeve (#40), support ring (#41), and intermediate ring (#41A) into each plunger bore. Re-install the spacer ring (#52A).

17. Reassemble the inlet valve assembly in the reverse order of step #6. Make certain all the components are press fit together and that the spring retainer (#54) is slightly counter sunk in the valve housing (#52). Grease the o-ring (#53) and replace it on to the valve housing. Reinstall the entire inlet valve assembly into the manifold (#43). Replace the tension plugs (#42A) and tighten.



18. Reassemble the discharge valve assembly by placing the valve plate (#45), spring (#46), and spring retainer (#47) on top of the valve seat (#44). Press fit together. Place the entire discharge assembly into discharge port making certain the assembly is properly seated. Replace discharge plug (#48) and tighten securely.
19. Again lubricate the plungers (29B) and slide the manifold (#43) gently and evenly over the plungers. Press the manifold firmly into place against the crankcase (#1). Replace the spring washer (#50A) and tighten the manifold stud nuts (#50) to 59 ft.-lbs. (80 Nm).

# REPAIR INSTRUCTIONS - MP4120-SWS/MP4124-SWS

## Gear End Disassembly

20. Remove the manifold and plunger assemblies as described earlier. Make sure the oil is drained from the pump before removing the crankcase cover (#4). Remove all screws (#10). Inspect the crankcase cover o-ring (#5) for damage and replace it as necessary.
21. Remove the connecting rod screws and washers with a 6mm allen wrench. Remove the back halves of each connecting rod (#24) . Push the connecting rods down as far as possible into the crankcase (#1) housing. Note that the connecting rod halves are numbered (or colored) and that the numbers (or colors) must be matched for reassembly.
22. Remove the crankshaft bearing cover screws (#17) with a 13mm wrench. Remove the key (#23) from the crankshaft (#22).
23. Remove the bearing cover (#14) and any shims (#20A) if any. **Remember to replace shims on the same side of the crankcase (#1) during the reassembly.**
24. Steady the pump rear assembly and, using a rubber mallet, tap the crankshaft (#22) from one side. The far side bearing race will be removed and the near side race will remain in the crankcase. The roller bearings (#20) will remain on the crankshaft. When both ends are free, the crankshaft can be removed by hand.
25. To remove the remaining bearing race, place a dowel against the inside edge of the race and tap it out with a rubber mallet. This is done only if the race wear surface has been damaged.
26. Inspect the bearing race removed with the crankshaft (#22) and replace if wear surface is damaged.
27. **Note: The following procedure is only necessary if the inspection shows evidence of heavy wear.** Inspect the crankshaft (#22) and bearings (#20) for wear. To remove the roller bearings from the crankshaft, use a three inch push puller with a pulley attachment. To remount the bearings, tap the bearings down the well-lubricated crankshaft with the Giant Bearing Tool. Be sure that the bearing is firmly seated.
28. Remove the connecting rod (#24) with the attached crosshead/plunger assembly (#25) from the crankcase (#1) by pulling it straight out. The oil seals (#31) may now be removed by tapping them out through the front of the crankcase. Be careful not to damage the snap ring.
29. Inspect the surfaces of the crosshead/plunger assembly (#25) and connecting rods (#24) for heavy scoring or galling due to poor lubrication. Check for play at the joint between connecting rod crosshead/plunger assembly.
30. To remove the crosshead pin (#28) from the crosshead/plunger assembly (#25), the assembly should be positioned in such a manner to prevent damage to the crosshead when driving the pin out. The crosshead pin can be driven out by tapping on the tapered side of the pin.

## Reassembly Sequence

- Note:** Always take time to lubricate all metal and nonmetal parts with a light film of oil before reassembly. This step will help ensure a proper fit, at the same time it will protect the pump non-metal parts (elastomers) from cutting and scoring.
31. Take the crosshead/plunger rod assembly and insert the connecting rod (#24) into the crosshead/plunger assembly (#25). Drive the tapered end of the crosshead pin (#28) into the beveled side of the crosshead and through the connecting rod completing the assembly.
- Note:** The crosshead pin should not extend beyond either side of the crosshead in order to prevent damage to the crosshead bore of the crankcase.
32. Inspect the crankcase crosshead guides for any possible damage.
  33. Replace the connecting rod (#24), crosshead/plunger rod assembly (#25) into the crankcase (#1).
  34. If removed previously, replace the far side bearing race into the crankcase. Tap with a rubber mallet until the edges are flush with the crankcase surface.
  35. Remove the old crankshaft seal (#15) from the bearing cover (#14). Lubricate the edges of the new seal and install using the standard Giant Bearing Tool. Remove the bearing tool and tap around the perimeter of the seal with a rubber mallet to firmly seat the seal. Position the far bearing cover on the crankcase (#1) and insert the cover bolts (#17). Tighten the cover evenly to the crankcase, setting the bearing into position. Torque the cover bolts to 221 in.-lbs. (25 Nm).

## REPAIR INSTRUCTIONS - MP-4120-SWS/MP4124-SWS

### Reassembly Sequence

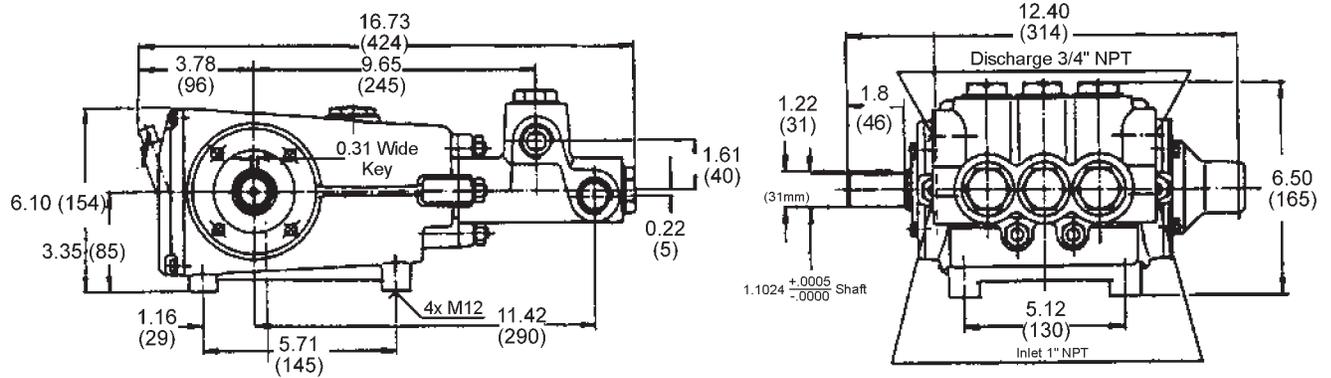
36. Insert the crankshaft (#22) with the mounted bearings (#20) through the near side of the crankcase (#1). Make certain that the numbers (or colors) on the crankshaft correspond to the numbers (or colors) on the connecting rods (#24). Reinstall the near side bearing race by inserting it into the crankcase. Supporting the crankshaft with one hand, tap the race with a rubber mallet until the edge is flush with the crankcase.
37. Replace any shims (#20A, 20B) and position the bearing cover (#14) as before. Tighten the bearing cover bolts (#17) evenly to position the bearing race. Torque the bolts to 125 inch-pounds. Once the crankshaft reassembly is complete, oil the crankshaft races freely before replacing the connecting rod (#24) end caps.
38. Reassemble the connecting rods (#24), matching the numbered (or colored) halves. Torque the connecting rod bolts (#24A) to 250 in-lbs. (28 Nm).
39. To replace the oil seal (#31) apply Loctite to the outside edges of the seal and install from the front of the crankcase (#1). The side of the seal with the spring must face the oil. Make sure that the face of the seal is flush with the crankcase.
40. Clean the back edge of the crankcase and replace the crankcase cover (#4). be careful not to pinch the crankcase cover o-ring (#5).
41. Fill the crankcase with 32 fluid ounces of Giant oil or the equivalent SAE 80W-90 Industrial Gear oil and check the oil level with the dip stick (#8). The proper level is center of the two lines. Reinstall the Giant pump into your system.

### MP4120-SWS/MP4124-SWS TORQUE SPECIFICATIONS

| <u>Position</u> | <u>Item#</u> | <u>Description</u>        |             | <u>Torque Amount</u>  |
|-----------------|--------------|---------------------------|-------------|-----------------------|
| 1               | 06100        | Crankcase                 | Loctite 270 | N/A                   |
| 10              | 01010        | Screw, Crankcase Cover    | N/A         | 221 in.-lbs. (25 Nm)  |
| 12              | 07109        | Oil Drain Plug            |             | 30 ft.-lbs. (40 Nm)   |
| 17              | 07114        | Hex Screw, Bearing Cover  |             | 221 in.-lbs. (25 Nm)  |
| 24              | 07253        | Hex Screw, Connecting Rod |             | 106 in.-lbs. (12 Nm)  |
| 29C             | 13007        | Bolt, Plunger             | Loctite 243 | 247 in.-lbs. (28 Nm)  |
| 31              | 07260        | Crankcase Oil Seal        | Loctite 403 | N/A                   |
| 42A             | 06102/06103  | Plug, Inlet               |             | 107 ft.-lbs. (145 Nm) |
| 48              | 06108/07356  | Plug, Discharge           |             | 107 ft.-lbs. (145 Nm) |
| 50              | 07158        | Nut, Manifold Stud        |             | 59 ft.-lbs. (80 Nm)   |

**NOTE: Contact Giant Industries for  
Service School Information.  
Phone: (419)-531-4600**

## MP4120-SWS/MP4124-SWS DIMENSIONS - INCHES (mm)



### GIANT INDUSTRIES LIMITED WARRANTY

Giant Industries, Inc. pumps and accessories are warranted by the manufacturer to be free from defects in workmanship and material as follows:

1. For portable pressure washers and self-service car wash applications, the discharge manifolds are guaranteed for the life of the pump. Our other pump parts, used in portable pressure washers and in car wash applications, are warranted for five years from the date of shipment for all pumps used in NON-SALINE, clean water applications.
2. One (1) year from the date of shipment for all other Giant industrial and consumer pumps.
3. Six (6) months from the date of shipment for all rebuilt pumps.
4. Ninety (90) days from the date of shipment for all Giant accessories.

This warranty is limited to repair or replacement of pumps and accessories of which the manufacturer's evaluation shows were defective at the time of shipment by the manufacturer. The following items are NOT covered or will void the warranty:

1. Defects caused by negligence or fault of the buyer or third party.
2. Normal wear and tear to standard wear parts.
3. Use of repair parts other than those manufactured or authorized by Giant.
4. Improper use of the product as a component part.
5. Changes or modifications made by the customer or third party.
6. The operation of pumps and or accessories exceeding the specifications set forth in the Operations Manuals provided by Giant Industries, Inc.

Liability under this warranty is on all non-wear parts and limited to the replacement or repair of those products returned freight prepaid to Giant Industries which are deemed to be defective due to workmanship or failure of material. A Returned Goods Authorization (R.G.A.) number and completed warranty evaluation form is required prior to the return to Giant Industries of all products under warranty consideration. Call (419)-531-4600 or fax (419)-531-6836 to obtain an R.G.A. number.

Repair or replacement of defective products as provided is the sole and exclusive remedy provided hereunder and the MANUFACTURER SHALL NOT BE LIABLE FOR FURTHER LOSS, DAMAGES, OR EXPENSES, INCLUDING INCIDENTAL AND CONSEQUENTIAL DAMAGES DIRECTLY OR INDIRECTLY ARISING FROM THE SALE OR USE OF THIS PRODUCT.

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