

GP5128HS Spare Parts List

<u>ITEM</u>	<u>PART</u>	<u>DESCRIPTION</u>	<u>QTY.</u>	<u>ITEM</u>	<u>PART</u>	<u>DESCRIPTION</u>	<u>QTY.</u>
1	13266	Crankcase	1	30	13282	Oil Scraper	3
2	13000	Oil Filler Plug Assembly	1	30A	05889	Washer for Drip Shield	3
3	05943	Oil Sight Glass Assy.	1	31	13284	Radial Shaft Seal	3
4	13267	Crankcase Cover	1	35	04286	Seal Sleeve	3
5	13268	O-Ring	1	35B	08183	O-Ring	3
8	07105	Oil Dip Stick	1	36	13228	Grooved Ring	3
9	01009	O-Ring, Dip Stick	1	37	04287	Seal Case	3
10	07008	Inner Hexagon Screw	4	37A	07700	O-Ring	6
11	06725	Spring Washer	4	39	13197	Pressure Ring	3
12	07703	Drain Plug 3/4" BSP	1	40	13115	V-Sleeve	6
13	07704	Gasket, Drain Plug	1	41	13198	Sleeve Support Ring	3
14	13271	Bearing Cover	1	42	07173	Tension Spring	3
14A	04467	Bearing Cover	1	43	04288	Valve Casing	1
15	05771	Radial Shaft Seal	2	44	07150	O-Ring	6
16	08182	O-Ring	2	46	07060	Valve Assy.	6
17	13358	Hexagon Screw	8	46A	07064	Valve Seat	6
17A	07008	Hexagon Socket Screw	4	46B	07063	Valve Plate	6
18	06725	Spring Washer	8	46C	07062-0100	Valve Spring	6
20	13206	Taper Roller Bearing	2	46D	07066	Spacer Pipe	6
20A	13207	Fitting Disc (Shim)	1-5	47	13311	Spacer Ring	3
21	04468	Tapered Roller Bearing	1	48	04289	Plug	3
22	04469	Crankshaft	1	48A	07008	Inner Hexagon Screw	12
23	13275	Fitting Key	1	48B	13012	O-Ring	3
24	13276	Connecting Rod Assy.	3	48C	06078	Tension Spring	3
25	13279	Crosshead Assy.	3	49	13339	Inner Hexagon Screw	8
28	13281	Crosshead Pin	3	52	13362	Disc for Crankshaft	1
29A	07125	Centering Sleeve	3	53	13358	Hexagon Screw	1
29B	13220	Plunger Pipe	3	54	13321	Plug, 1" BSP	1
29C	13031	Tensioning Screw	3	55	13322	Plug, 1-1/2" BSP	2
29D	07755	Copper Ring	3	56	07623	Eye Bolt	1

GP5128HS Repair Kits

Plunger Packing Kit - #09761

<u>Item</u>	<u>Part#</u>	<u>Description</u>	<u>Qty.</u>
35B	08183	O-Ring	3
36	13228	Grooved Ring	3
37A	07700	O-Ring	6
40	13115	V-Sleeve	6

Valve Assembly Kit - #09762

<u>Item</u>	<u>Part #</u>	<u>Description</u>	<u>Qty.</u>
46	07060	Valve Assembly	6
48B	13012	O-Ring	3

Oil Seal Kit - #09230

<u>Item</u>	<u>Part #</u>	<u>Description</u>	<u>Qty.</u>
31	13284	Oil Seal	3

GP5128HS Torque Specifications

<u>Position</u>	<u>Item#</u>	<u>Description</u>	<u>Torque Amount - Ft.-lbs (NM)</u>
24	13276	Connecting Rod Assy.	26 (35NM)
29C	13031	Tension Screw, Plunger	26 (35NM)
48A	07008	Inner Hexagon Screw, Plug	35 (47)
49	13339	Inner Hexagon Screw, Valve Casing	74-89 (100-120)