

P532, P533 and P536 SPARE PARTS LIST

ITEM	PART	DESCRIPTION	QTY.	ITEM	PART	DESCRIPTION	QTY.
1	04405	Crankcase, Aluminum	1	22	13027	Sleeve (P532/P533)	6
2	04234	Oil Dipstick Assembly	1	22	07144	Sleeve (P536)	6
3	04406	Crankcase Cover, Aluminum	1	23	04281	Grooved Ring (P532/P533)	3
4	04407	O-Ring	1	23	04248	Grooved Ring (P536)	3
5	07109	Oil Drain Plug	1	23A	04282	Scraper (P532/P533)	3
5A	06015	Gasket for Oil Drain Plug	1	23A	04249	Scraper (P536)	3
6	01010	Screw	4	24	06702	Sleeve Support Ring (P532/P533)	3
6A	01011-0400	Spring Washer	4				
7	04408	Bearing Cover	1	24	04250	Sleeve Support Ring (P536)	3
7A	05943	Oil Sight Glass	1	25	04862	Drip Return Ring (P532/P533)	3
7D	03545	Bearing Cover	1	25	04251	Drip Return Ring (P536)	3
8A	04409	Shim	1-3	26	04863	Valve Casing (P532/P533)	1
8B	04410	Shim	1	26	04416	Valve Casing (P536)	1
9	04411	O-Ring	2	32	04253	Plug	6
10	13133	Screw with Washer	8	33	12057	O-Ring	6
10A	06725	Spring Washer	8	34	08484	Cap Screw	8
11	04238	Radial Shaft Seal	1	34A	04417	Vent Cap	2
12	04239	Tapered Roller Bearing	2	36	07703	Plug, 3/4" BSP	1
13	04240	Crankshaft (P532)	1	36A	07704	Copper Ring	1
13	04425	Crankshaft (P533)	1	37	12249	Plug, 1" BSP	1
13	04420	Crankshaft (P536)	1	46	04254	Valve Assembly	6
14	04241	Fitting Key	1	46A	04255	Valve Seat	6
15	04242	Connecting Rod Assembly	3	46B	07281	O-Ring	6
16A	04279A	Plunger Pipe (P532/P533)	3	46C	04256	Valve Plate	6
16A	04864	Plunger Pipe (P536)	3	46D	04257	Valve Spring	6
16B	08399	Tension Screw (P533)	3	46E	04258	Spring Tension Cap	6
16B	04865	Tension Screw (P532/P536)	3		04418	Gear Assembly (P532)	
16C	07023	O-Ring	3			parts:1-19, 34	
16D	07203	Support Ring	3		04426	Gear Assembly (P533)	
16E	07258	Steel Washer	3			parts:1-19, 34	
17	04412	Crosshead w/Plunger Base	3		04423	Gear Assembly (P536)	
17A	07124	Crosshead Pin	3			parts:1-19, 34	
19	04860	Radial Shaft Seal	3		04419	Manifold Assembly (P532/P533)	
20	04861	Seal Retainer (P532/P533)	3			parts:20-46, without 34	
20	04866	Seal Retainer (P536)	3		04424	Manifold Assembly (P536)	
21	08492	O-Ring	3			parts:20-46, without 34	

P532, P533 and P536 REPAIR KITS

Plunger Packing Kit (P532/P533) - #09760

Item	Part #	Description	Qty
21	08492	O-Ring	3
22	13027	Sleeve	6
23	04281	Grooved Seal	3
23A	04282	Scraper	3

Plunger Packing Kit (P536) - #09753

Item	Part #	Description	Qty
21	08492	O-Ring	3
22	07144	Sleeve	6
23	04248	Grooved Ring	3
23A	04249	Scraper	3

Valve Assembly Kit - #09754

Item	Part #	Description	Qty
33	12057	O-Ring	6
46	04254	Valve Assembly	6

Oil Seal Kit - #09755

Item	Part #	Description	Qty
19	04860	Radial Shaft Seal	3

P523/P533/P536 Torque Specifications

Position	Item #	Description	Thread	Lubrication Info	Torque Specifications
5	07109	Oil Drain Plug	1/2" BSP		59 ft.-lbs. (80 Nm)
6	01010	Screw	M8		110 in.-lbs. (12.5 Nm)
7A	05943	Oil Sight Glass	1" BSP	Loctite 572	22 ft.-lbs. (40 Nm)
10	13133	Screw with Washer	M10		132 in.-lbs. (15 Nm)
15	04242	Connecting Rod Assembly	M6		97 in.-lbs. (11 Nm)
16B	08399	Tension Screw	M8	Loctite 243	247 in.-lbs. (28 Nm)
32	04253	Plug	M36x1.5		106 ft.-lbs. (145 Nm)
34	08484	Cap Screw	M10		59 ft.-lbs. (80 Nm)