

## P47 and P48 PARTS LIST

<u>ITEM</u>	<u>PART</u>	<u>DESCRIPTION</u>	<u>QTY.</u>	<u>ITEM</u>	<u>PART</u>	<u>DESCRIPTION</u>	<u>QTY.</u>
1	07222	Crankcase	1	28	07207	Centring Sleeve	2
2	07181	Vent Plug with Seal	1	29	07033	Manifold	1
3	08004	Cover, Crankcase	1	29A	11502	Inner Hex Stud Bolt	2
4	08005	O-Ring	1	30	05514	Pressure Ring	3
5	08008	Oil Dipstick Assembly	1	31	08272	Sleeve	3
6	01009	O-Ring	1	32	05515	Sleeve Support Ring	3
9	07188	Cylinder Screw	4	33	07232	Pressure Spring	3
10	07223-0100	Spring Washer	4	34	07325	Spring Tension Disc	6
11	08012	Oil Drain Plug	1	35	08273	Valve Spring	6
11A	06709	Gasket, Oil Drain Plug	1	36	06016	Valve Plate	6
12	07224	Bearing Cover	2	37	06014	Valve Seat	6
14	08015	Radial Shaft Seal	2	38	06015	O-Ring	6
15	08020	Ball Bearing	2	39	07233	Suction Valve Adaptor	3
16	07225	Screw and Washer	6	40	07234	O-Ring	3
17	07226	Shaft Protector	1	41	07235	Plug, M28 x 1.5	3
18	08050	Crankshaft, P47	1	42	12004	O-Ring, Plug (Inlet)	3
18	03407	Crankshaft, P48	1	43	07792	Plug, 3/4" BSP	3
19	03385	Key	1	44	07035	O-Ring	3
20	08024	Connecting Rod	3	45	07215	Stud Bolt	2
22	07396	Plunger Assembly	3	46	08040	Hex Nut	2
23	01031	Crosshead Pin	3	47	08041	Disc	2
25	13403	Oil Scraper	3	52	07109	Plug, 1/2" BSP	1
26	08026	Radial Shaft Seal	3	53	13338	Plug, 3/8" BSP	1
26A	05513	Spacer Sleeve	3				

## P47 and P48 REPAIR KITS

### Plunger Packing Kit - #09758

<u>Item</u>	<u>Part #</u>	<u>Description</u>	<u>Qty.</u>
31	08272	Sleeve	3
40	07234	O-Ring	3
42	12004	O-Ring, Plug	3
44	07035	O-Ring	3

### Valve Assembly Kit - #09759

<u>Item</u>	<u>Part #</u>	<u>Description</u>	<u>Qty.</u>
34	07325	Spring Tension Disc	6
35	08273	Valve Spring	6
36	06016	Valve Plate	6
37	06014	Valve Seat	6
38	06015	O-Ring	6

### Oil Seal Kit - #09314

<u>Item</u>	<u>Part #</u>	<u>Description</u>	<u>Qty.</u>
25	13403	Oil Scraper	3
26	08026	Sleeve	3

## P47 and P48 Pump Torque Specifications

<u>Position</u>	<u>Item</u>	<u>Description</u>	<u>Lubrication Info</u>	<u>Torque Amount</u>
9	07188	Cylinder Screw		88 in.-lbs. (10 Nm)
11	08012	Oil Drain Plug		132 in.-lbs. (15 Nm)
16	07225	Screw and Washer		88 in.-lbs. (10 Nm)
41	07235	Plug, M28 x 1.5		51 ft.-lbs. (70 Nm)
43	07792	Plug, 3/4" BSP	Loctite 243	51 ft.-lbs. (70 Nm)
46	08040	Hex Nut		35 ft.-lbs. (47.5 Nm)