

P400HP Series Spare Parts List

A = P423HP B = P422HP C = P425HP D = P420HP

<u>ITEM</u>	<u>PART</u>	<u>DESCRIPTION</u>	<u>QTY.</u>	<u>ITEM</u>	<u>PART</u>	<u>DESCRIPTION</u>	<u>QTY.</u>
1	08377	Crankcase	1	16F	07203	Backup Ring	3
2	08378	Oil Fill Plug with Gasket	1	16G	07258	Copper Washer	3
3	06479	Crankcase Cover	1	16H	06431	Oil Scraper	3
3A	07186	Oil Sight Glass w/ Gasket	1	17	06790	Crosshead Pin	3
4	08380	O-Ring	1	19	05444	Oil Seal	3
5	07109	Oil Drain Plug	1	20	05601	Seal Case (A, B)	3
5A	06015	O-Ring	1	20	05443	Seal Case (C, D)	3
5B	08092	Plug with Gasket	1	20A	07266	O-Ring	3
6	01010	Screw	4	21	05965	Seal Sleeve (A, B)	3
6A	01011-0400	Spring Washer	4	21	05966	Seal Sleeve (C, D)	3
7	04739	Bearing Cover Open	1	21A	07281	O-Ring	6
8	05291	Bearing Cover Closed	1	21B	05967	Support Ring	6
8A	05292	Shim	1-3	22A	06254	Drip Return Ring (A, B)	3
8B	05293	Shim	1	22A	05968	Drip Return Ring (C, D)	3
8C	05964	Shim	2	23	06249	V-Sleeve with Support Ring (A, B)	3
9	01016	O-Ring	2	23	12254	V-Sleeve, 25mm (C, D)	3
10	07114	Screw with Washer	8	23B	13390	Weep Seal (A, B)	3
11	07459	Radial Shaft Seal	1	23B	12255	Weep Seal (C, D)	3
12	05350	Taper Roller Bearing	2	24	06252	Pressure Ring (A, B)	3
13	04740	Crankshaft (A, C)	1	24	08376	Pressure Ring (C, D)	6
13	04741	Crankshaft (B, D)	1	25	05969	Seal Casing	1
14	08091	Fitting Key	1	25B	02009	O-Ring	2
15	08390	Connecting Rod Assembly	3	26	05970	Manifold	1
15B	05349	Connecting Rod Screw	6	27A	06936	Valve Assembly	6
15C	05348	Adapter Sleeve	6	27	06937	Valve Seat	6
16	05351	Plunger Assy., 25mm, (C, D)	6	28	06938	Valve Plate	6
		for items 16A-16H	3	29	06377-0100	Valve Spring	6
16	05353	Plunger Assy., 22mm, (A, B)	6	30	06939	Valve Spring Retainer	6
		for items 16A-16H	3	31	07212	O-Ring	6
16A	05352	Plunger Base	3	32	05971	Plug	3
16B	06247	Plunger Pipe, 22mm (A, B)	3	33	05972	O-Ring	3
16B	08398	Plunger Pipe, 25mm (C, D)	3	34	05973	Cap Screw	8
16D	08399	Tensioning Screw	3	36	07703	Plug, 3/4" BSP	3
16E	07023	O-Ring	3	36A	04663	Seal Ring	3

P400HP Series Repair Kits

Plunger Packing Kits

P422HP, P423HP - # 09722

<u>Item</u>	<u>Part #</u>	<u>Description</u>	<u>Qty</u>
20A	07266	O-Ring	3
21A	07281	O-Ring	6
21B	05967	Support Ring	6
23	06249	V-Sleeve with Support Ring	3
23B	13390	Weep Seal	3
24	06252	Pressure Ring	3
25B	02009	O-Ring	2

Plunger Packing Kits

P420HP, P425HP - # 09723

<u>Item</u>	<u>Part #</u>	<u>Description</u>	<u>Qty</u>
20A	07266	O-Ring	3
21A	07281	O-Ring	6
21B	05967	Support Ring	6
23	12254	V-Sleeve	3
23B	12255	Weep Seal	3
24	08376	Pressure Ring	6
25B	02009	O-Ring	2

Valve Assembly Kit

P400HP Series - # 09724

<u>Item</u>	<u>Part #</u>	<u>Description</u>	<u>Qty.</u>
27A	06936	Valve Assembly, Complete	6
33	05972	O-Ring	6

Oil Seal Kit

P400HP Series - # 09641

<u>Item</u>	<u>Part #</u>	<u>Description</u>	<u>Qty</u>
19	05444	Oil Seal	3