

GXR SERIES PARTS LIST

ITEM#	Part#	Description	QTY.	ITEM#	Part#	Description	QTY.
1	07805	Radial Shaft Seal	1	21	06315	V-Sleeve, 16mm	3
2	06310A*	Adapting Flange	1	22	06296	Discharge Plug	3
3	06294	O-Ring	1	23	12007	O-Ring	3
4	06300A	Rear Bearing	1	24	23507	O-Ring	1
5	06690A**	Wobble Plate 6.1 Degree 3/4" (GXRH2224)	1	25	06710	Seat	1
5	06566A**	Wobble Plate 6.3 Degree 3/4" (GXRH2424)	1	26	06386	6mm S.S. Ball	1
5	06696A+	Wobble Plate 6.9 Degree 7/8" (GXRV2224)	1	27	06385	O-Ring	1
5	06322A+	Wobble Plate 6.3 Degree 7/8" (GXRV2424)	1	28	06384	Plastic Poppet Valve	1
5	06322A+	Wobble Plate 6.3 Degree 7/8" (GXRV2424)	1	29	06382	Spring	1
5	06326A**	Wobble Plate 6.9 Degree 3/4" (GXRH2525)	1	30	06410	O-Ring	1
5A	07882	Shaft Ring	1	31	06392	Cap	1
6	06301A	Front Bearing	1	35	06412	Manifold	1
7	06289	Spring Disk	3	36	06295	Discharge Valve Cone	3
8	06287	Plunger, 16mm	3	38	07910	O-Ring	1
9	06288	Plunger Spring	3	39	06298	Suction Flange	1
10	06299	Socket Bolt	6	40	06302	Stud Bolt	4
11	08192	Gasket	1	44 ^A	06727-0400	Orifice, 1.8mm	1
12	06273	Oil Drain Plug	1	44 ^A	06728-0400	Orifice, 2.1mm	1
13	06282	Crankcase (GXRV)	1	44 ^A	06729-0400	Orifice, 2.3mm	1
13	06338	Crankcase (GXRH)	1	46	07913	O-Ring	1
14	08083	Vent Cap (Horizontal Only)	1	47	06303	Injector Retainer	1
15	06316	Oil Seal	3	48	23009	Spring	1
17	06292	Spacer	3	49	23010-0100	Ball	1
18	07374	Valve Spring	6	50	12516-0001	O-Ring	1
19	06267	Guided P-Valve	3	51	12517	Hose Barb	1
20	06290	Pressure Ring	3	53	23422A	Thermal Relief Valve	1
				54 ^{**}	07468	Locktooth Washer	4
				55 ^{**}	07467	Screws	4
				56 ^{**}	06334	Mounting Flange "X" Style	1

** 09103 Gasoline Flange Kit

A = See pump numbering system page 7

* When ordering 06310A, please order 17026A, which includes 06300A, 07805, and 06294.

** When ordering 06566A, please order 17047A which includes 06566A, 06301A, and 07882.

** When ordering 06690A, please order 17052A which includes 06690A, 06301A, and 07882.

** When ordering 06326A, please order 17020A which includes 06326A, 06301A, and 07882.

+ When ordering 06322A, please order 17027A which includes 06322A, 06301A, and 07882.

+ When ordering 06691A, please order 17053A which includes 06691A, 06301A, and 07882.

GXR SERIES TORQUE SPECIFICATIONS

<u>Position</u>	<u>Item#</u>	<u>Description</u>	<u>Torque Amount</u>
10	06299	Socket Bolt	100 in.-lbs. (11 Nm)
22	06296	Plug	125 in.-lbs. (14 Nm)
40	06302	Stud Bolt	150 in.-lbs. (17 Nm)