

PARTS LIST - GP7142HTC

ITEM	PART	DESCRIPTION	QTY.	ITEM	PART	DESCRIPTION	QTY.
1	07600	Crankcase	1	36D	07665	Steel Ring	3
1A	05525	Head of Oil Dipstick	1	38	04321-0100	Seal Case	3
1B	01009	O-Ring	1	38A	13156	O-Ring	3
2	13000	Oil Filler Plug Assembly	1	38B	04779	O-Ring	3
4	07601	Crankcase Cover	1	39	04791	Seal Sleeve	3
5	05798	Gasket, Crankcase Cover	1	39B	04780	Seal Pack	3
8	07603	Oil Dip Stick Assembly	1	39C	04781	Support Disc	3
9	01009	O-Ring, Dip Stick	1	39D	05474	Clip Ring	3
10	22706	Hexagon Screw	8	40	04775	Guide Ring	3
11	06725	Spring Washer	8	41	07746	Seal Support Ring	3
12	07109	Drain Plug	3	42	04776	V-Sleeve	9
13	07182	Gasket, Drain Plug	2	43	07744	Pressure Ring	3
14	05644	Bearing Cover	2	44	03518	Support Ring	3
15	07608	Radial Shaft Seal	2	45	13297	Tension Spring	3
16	07184	O-Ring	2	49	13159	Stud Bolt	8
17	05642	Inner Hexagon Screw	8	49A	13160	Hexagon Nut	8
18	05039	Spring Washer	8	50	05758	Valve Casing	1
20	07610	Taper Roller Bearing	2	50A	13162	Cylinder Stud	2
20A	07611	Fitting Disc (Shim)	1-5	51	05759	Valve Assembly	6
21	05645	Shaft Guard Holder	1	51A	13165A	Spacer Pipe	6
21A	05646	Shaft Guard	1	51B	07732-0100	Valve Spring	6
22	13405	Crankshaft	1	51C	05314	Valve Plate	6
23	07614	Key	1	51D	05136A	Valve Seat	6
24	13182	Connecting Rod Assembly	3	51E	07653-0003	O-Ring	6
25	13183	Crosshead Assembly	3	51F	13166	Support Ring	6
28	13184	Crosshead Pin	3	56	13167	Valve Adaptor	3
30	05713	Tin Lid	1	56A	07658-0003	O-Ring	6
30A	05051-0100	Hexagon Screw	8	56B	07635	Support Ring	6
30C	05053	Washer	8	56C	13166	Support Ring	3
30D	05714	Tin Lid	1	56D	07653-0003	O-Ring	3
31	07623	Eye Bolt	1	57	13173	Tension Spring	6
32	07624	Radial Shaft Seal	3	58	13170	Plug, M6 x 2	3
33	07626	Seal Retainer	3	59A	07661	Copper Ring	1
33A	07627	O-Ring	3	60	13151	Plug, 1-1/4" BSP	1
33B	07628	Circlip for 33	3	61	13171	Plug, 2-1/2" BSP	1
33C	07249	Shim	3	66	13362	Disc For Crankshaft	1
34	13137	Oil Scraper	3	67	13358	Hexagon Screw	1
36	04316	Plunger Pipe Assy., (36 A-D)	3	68	04785	Push-In Connector	6
36A	07667	Plunger Connection	3	73	04786	Hose	1
36B	04317	Plunger Pipe	3		07662	Valve Removal Tool	
36C	07664	Tension Screw	3			(not shown)	1

REPAIR KITS - GP7142HTC

Plunger Packing Kit

#09860

Item	Part#	Description	Qty.
38A	13156	O-Ring	3
38B	04779	O-Ring	3
39B	04780	Seal Pack	3
42	04776	V-Sleeve	9
43	07744	Pressure Ring	3

Oil Seal Kit

09221

Item	Part#	Description	Qty.
32	07624	Radial Shaft Seal	3
33A	07627	O-Ring	3

Valve Repair Kit

#09806

Item	Part#	Description	Qty.
51B	07732-0100	Valve Spring	6
51C	05314	Valve Plate	6
51D	05136A	Valve Seat	6
51E	07653-0003	O-Ring	6
51F	13166	Support Ring	6
56A	07658-0003	O-Ring	6
56B	07635	Support Ring	6
56C	13166	Support Ring	3
56D	07653-0003	O-Ring	3