

PARTS LIST - GP7142-4000

ITEM	PART	DESCRIPTION	QTY.	ITEM	PART	DESCRIPTION	QTY.
1	07600	Crankcase	1	36D	03435	Steel Ring	3
1A	05525	Head of Oil Dipstick	1	36E	05871-0001	O-Ring, Viton	3
1B	01009	O-Ring	1	36F	06015-0001	O-Ring, Viton	3
2	13000	Oil Filler Plug Assembly	1	38	04321	Seal Case	3
4	07601	Crankcase Cover	1	38A	13156	O-Ring	3
5	05798	Gasket, Crankcase Cover	1	38B	13141	O-Ring	3
8	07603	Oil Dip Stick Assembly	1	39	04322	Seal Sleeve	3
9	01009	O-Ring, Dip Stick	1	39A	04323	Grooved Ring	3
10	22706	Hexagon Screw	8	41	07746-0100	Seal Support Ring	3
11	06725	Spring Washer	8	42	07745	V-Sleeve	6
12	07109-0400	Drain Plug	2	43	04777	Pressure Ring	3
13	06272	Gasket, Drain Plug	2	44	04324	Spacer Ring	3
14	05644	Bearing Cover	2	45	13297	Tension Spring	3
15	07608	Radial Shaft Seal	2	49	13159	Stud Bolt	8
16	07184	O-Ring	2	49A	06958	Hexagon Nut	8
17	05642	Inner Hexagon Screw	8	50	04782	Valve Casing, Inlet	1
18	05039	Spring Washer	8	50A	13162	Cylinder Stud	2
20	07610	Taper Roller Bearing	2	50B	04783	Valve Casing, Discharge	1
20A	07611	Fitting Disc (Shim)	1-5	51	05759	Valve Assembly	6
21	05645	Shaft Guard Holder	1	51A	05595	Spring Tension Cap	6
21A	05646	Shaft Guard	1	51B	05450	Valve Spring	6
22	13405	Crankshaft	1	51C	05247	Valve Plate	6
23	07614	Key	1	51D	05596	O-Ring	6
24	13182	Connecting Rod Assembly	3	51E	05597	Valve Seat	6
25	13183	Crosshead Assembly	3	51F	05166	O-Ring	6
28	13184	Crosshead Pin	3	55	05647	Valve Retainer	3
30	07619	Cover Plate	1	56	13167-0100	Valve Adaptor	3
30A	07225-0100	Hexagon Screw	8	56A	07658	O-Ring	3
30B	13136	Grommet	4	56B	07635	Support Ring	3
30C	08280	Disc	8	56C	13166	Support Ring	3
30D	13154	Cover	1	56D	07653	O-Ring	3
31	07623	Eye Bolt	1	57	13173	Tension Spring	3
32	07624	Radial Shaft Seal	3	58	05223	Hexagon Screw	12
33	06950	Seal Retainer	3	59	07109-0400	Plug, 1/2" BSP	2
33A	07627	O-Ring	3	59A	06807	Steel Ring	2
33B	06951	Circlip for 33	3	60	13151	Plug, 1-1/4" BSP	1
33C	07249	Shim	3	61	12568	Plug, 2-1/2" BSP	1
34	13137	Oil Scraper	3	66	13362	Disc For Crankshaft	1
36	04790	Plunger Pipe Assy., (36 A-D)	3	67	13358	Hexagon Screw	1
36A	07667	Plunger Connection	3		07662	Valve Removal Tool (not shown)	1
36B	04317	Plunger Pipe	3				
36C	07664	Tension Screw	3				

REPAIR KITS - GP7142-4000

Plunger Packing Kit - #09766-4000

Item	Part#	Description	Qty.
38A	13156	O-Ring	3
38B	13141	O-Ring	3
39A	04323	Grooved Ring	3
42	07745	V-Sleeve	6

Oil Seal Kit - # 09221

Item	Part#	Description	Qty.
32	07624	Radial Shaft Seal	3
33A	07627	O-Ring	3

Valve Repair Kit - #09859

Item	Part#	Description	Qty.
51B	05450	Valve Spring	6
51C	05247	Valve Plate	6
51D	05596	O-Ring	6
51E	05597	Valve Seat	6
51F	05166	Support Ring	6
56A	07658	O-Ring	3
56B	07635	Support Ring	3
56C	13166	Support Ring	3
56D	07653	O-Ring	3