

P430, P440, P450 and P455 SPARE PARTS LIST

		C = P430	D=P440			E=P450	F=P455		
ITEM	PART	DESCRIPTION	QTY.	ITEM	PART	DESCRIPTION	QTY.		
1	08377	Crankcase	1	16F	07203	Backup Ring	3		
2	08378	Oil Fill Plug with Gasket	1	16G	07258	Copper Washer (C,D,E)	3		
3	06479	Crankcase cover	1	16G	07676	Copper Washer (F)	3		
3A	07186	Oil Sight Glass w/ Gasket	1	16H	06431	Oil Scraper	3		
4	08380	O-Ring	1	17	06790	Crosshead Pin	3		
5	07606	Oil Drain Plug	1	19	08366	Oil Seal	3		
5A	07182	Gasket for Oil Drain Plug	1	20	06443	Seal Case	3		
5B	08092	Plug with Gasket	1	20A	06772	Gear Seal Adapter	3		
6	01010	Screw	4	21	07266	O-Ring	3		
6A	01011	Spring Washer	4	22	08059	O-Ring	3		
7	08471	Bearing Cover Open	1	23	08477	V-Sleeve, 18mm	6		
8	08472	Bearing Cover Closed	1	24	07929	Pressure Ring	3		
8A	06245	Shim	1	25	08402	Weep Return Ring	3		
8B	06330	Shim (May not be present)	1	26	08409	Manifold (C) - Brass	1		
9	01016	O-Ring	2	26	08403	Manifold (D) - Bronze	1		
10	07114	Screw with Washer	8	26	08470	Aluminum Bronze (E)	1		
11	07459	Radial Shaft Seal	1	26	06623	Manifold (F)	1		
12	08473	Bearing	1	27A	06810	Valve Assy.	6		
12A	08474	Bearing	1	27	08404	Valve Seat	6		
13	08475	Crankshaft (C)	1	28	06809	Valve Plate	6		
13	08482	Crankshaft (D,E,F)	1	29	07906	Valve Spring	6		
14	08091	Fitting Key	1	30	07907	Valve Spring Retainer	6		
15	08390	Connecting Rod Assembly	3	31	07770	O-Ring	6		
15A	07311	Screw with Washer	6	32	06624	Plug (F)	6		
16	08383	Plunger Assy., 18mm (C,D,E)		32	08406	Plug (C,D,E)	6		
		For items 16A-16H	3	33	06487	O-Ring (F)	6		
16	06622	Plunger Assy., 18mm, (F)		33	07489	O-Ring (C,D,E)	6		
		For items 16A-16H	3	34	08396	Cap Screw (C,D,E)	8		
16A	08384	Plunger Base	3	34	08484	Cap Screw (F)	8		
16B	08397	Plunger Pipe, 18mm	3	36	12250	Plug, 1/2" BSP (E,F Only)	2		
16C	07256	Centering Sleeve	3	36A	06272	O-Ring (E,F Only)	2		
16D	08399	Tensioning Screwing	3	37	07703	Plug, G 3/4" (C,D Only)	1		
16E	07023	O-Ring	3	37A	07704	Copper Gasket (C,D Only)	1		

P430, P440, P450 and P455 REPAIR KITS

Plunger Packing Kit - # 09141

Item	Part #	Description	Qty
21	07266	O-Ring	3
22	08059	O-Ring	3
23	08477	V-Sleeve	6
24	07929	Pressure Ring	3

Valve Assembly Kit - # 09142

Item	Part #	Description	Qty
27A	06810	Valve Assembly, Complete	6
33	06487	O-Ring (P455 only)	6
33	07489	O-Ring (except P455)	6

Optional Viton Seal Kit - #09456

Item	Part #	Description	Qty
23	07902-0010	V-Sleeve w/support ring, Viton	6
24	07904	Pressure Ring	6

Oil Seal Kit - #09306

Item	Part #	Description	Qty
19	08366	Oil Seal	3